

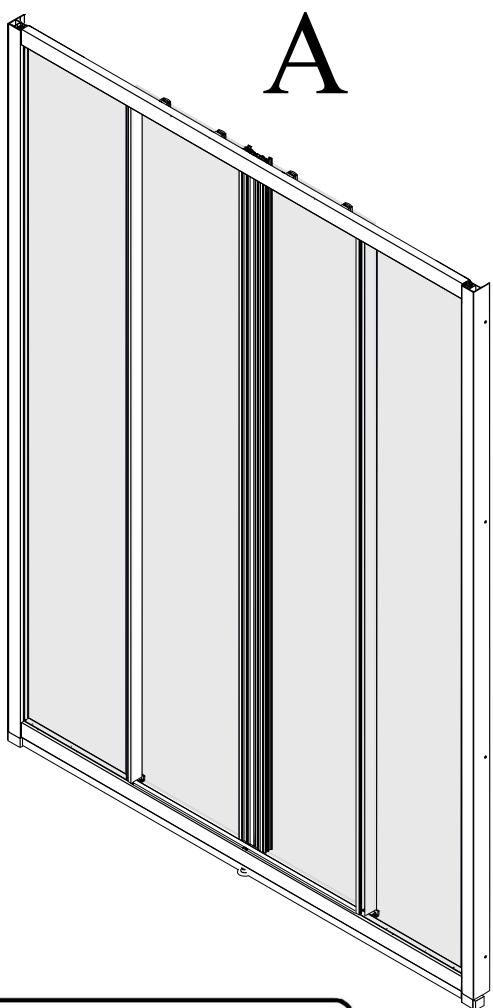


HIE TAKARI®

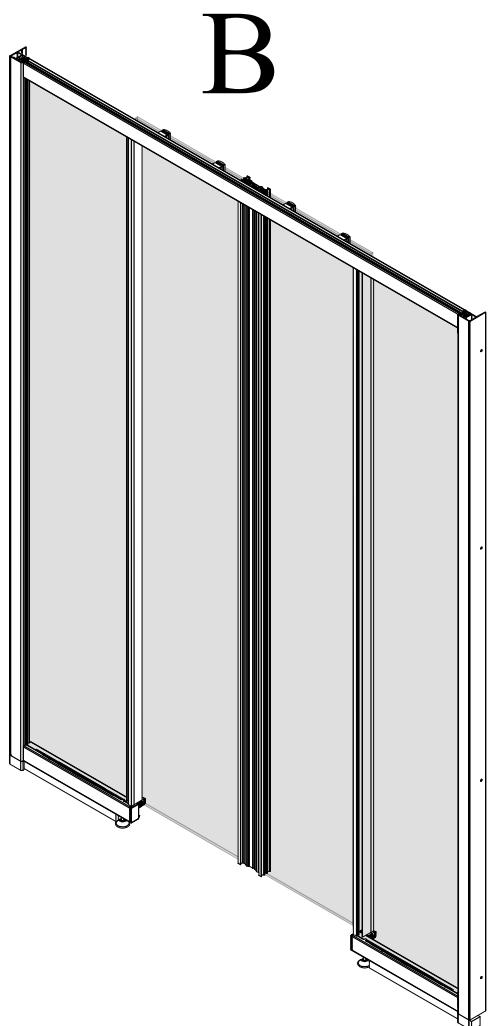


8/25 72RLM

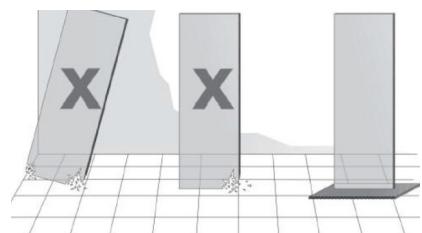
# INFINIA 454



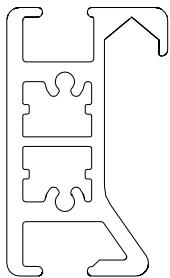
A



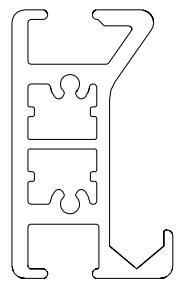
B



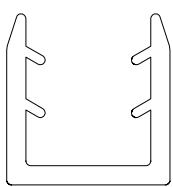
# Parts



1. x1

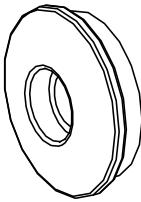


2. x1  
(x2 B)



3. x4

1/41 E0RLM

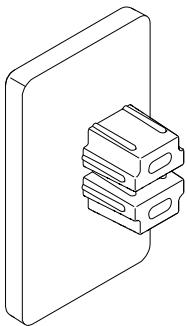


4. x8

4/83 42RLM

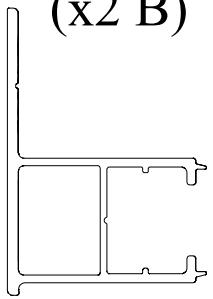


4/83 11RLM

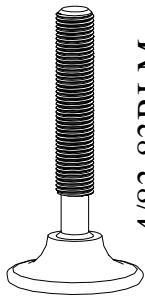


6. x2 (x0 A)

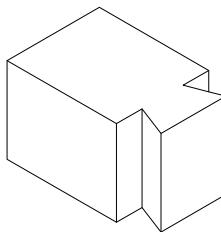
4/83 94RLM



7. x2

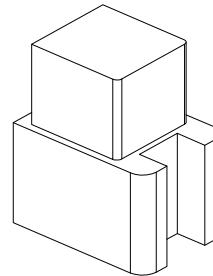


4/83 83RLM



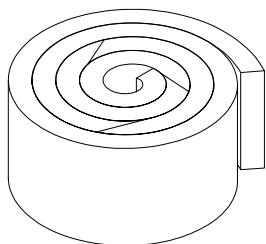
9. x2

4/83 A3RLM



10. x2

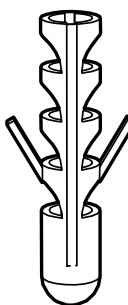
4/83 A2RLM



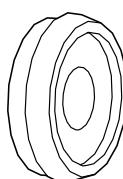
4/83 61RLM



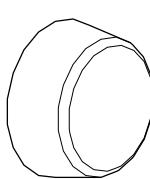
4/83 31RLM



4/83 13RLM



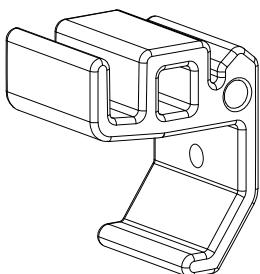
4/83 22RLM



4/83 23RLM

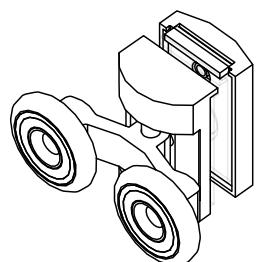


4/83 24RLM



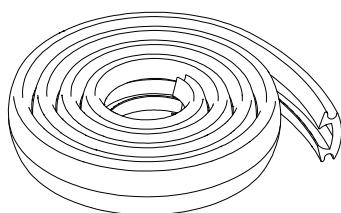
17. x2

4/83 97RLM



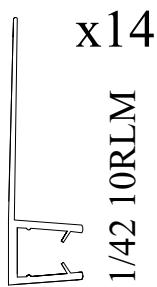
18. x4

4/83 70RLM



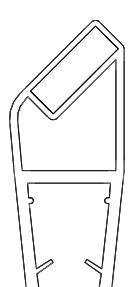
19. x1

4/83 52RLM



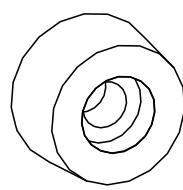
20. x4

1/42 10RLM



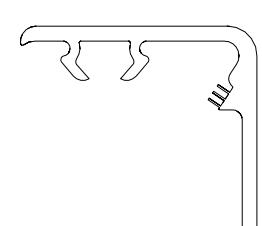
21. x2

1/42 50RLM



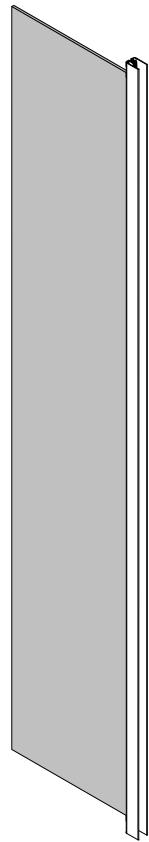
4/83 30RLM

22. x4

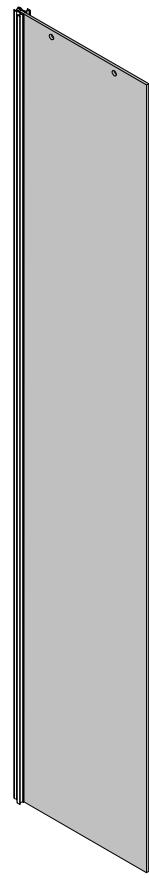


23. x1

1/42 M0RLM

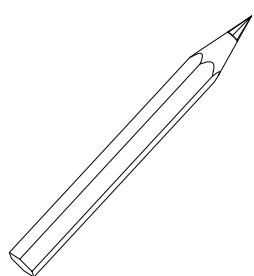


24. x2

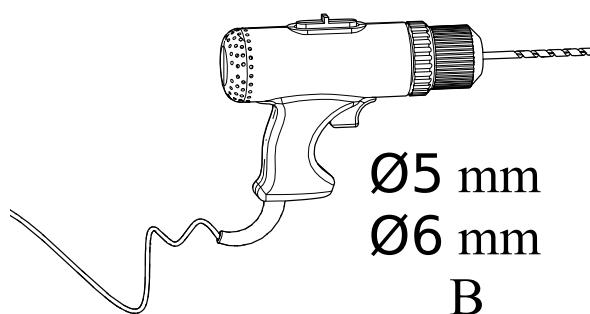


25. x2

## Tools



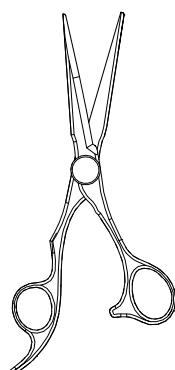
A



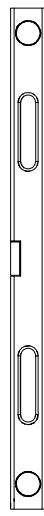
Ø5 mm  
Ø6 mm  
B



C



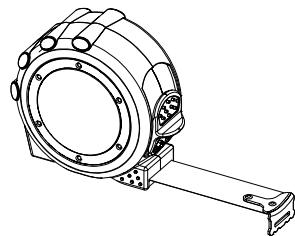
D



E

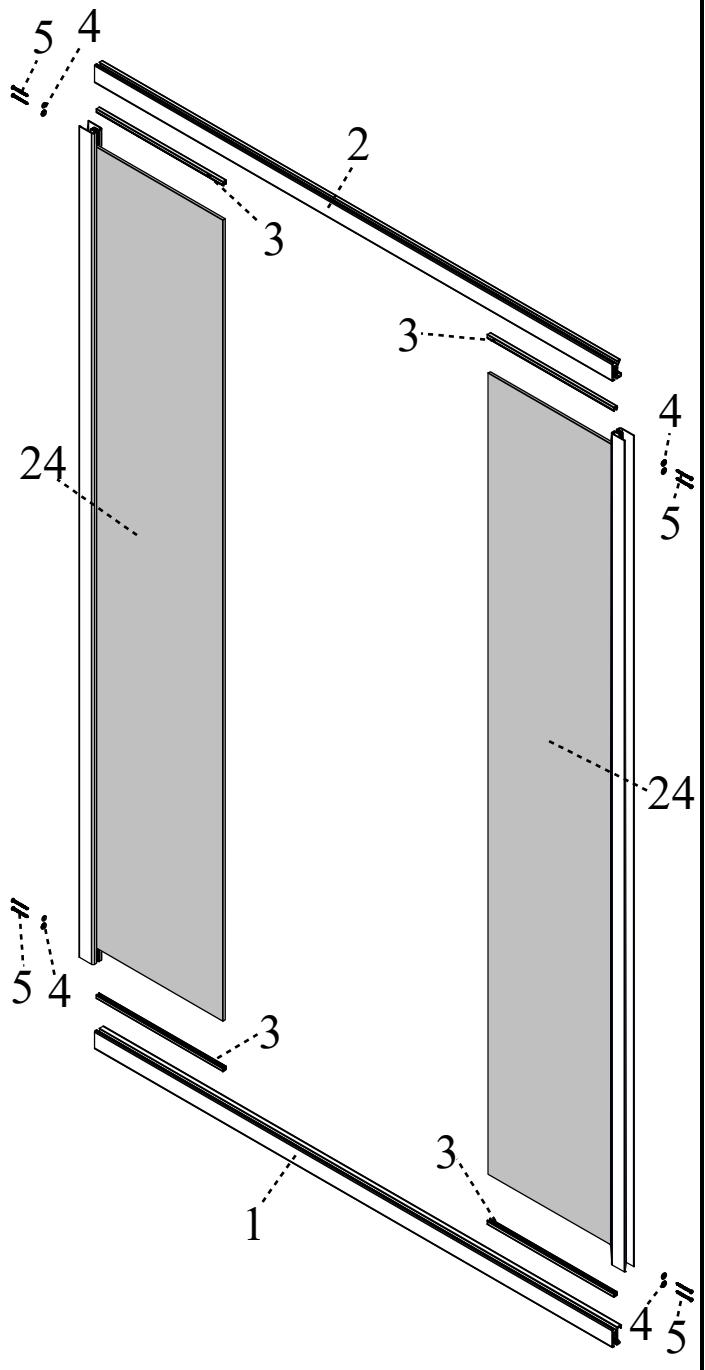


F

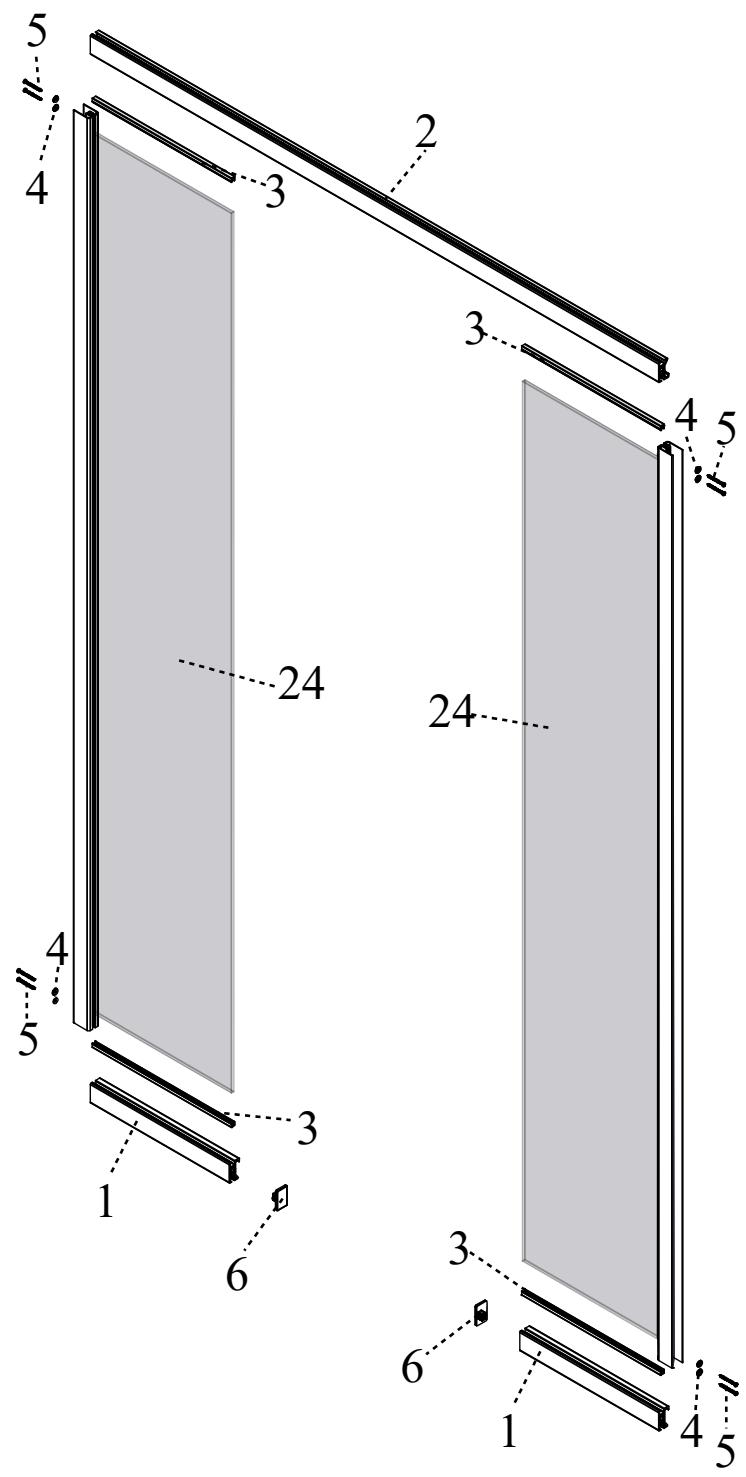


G

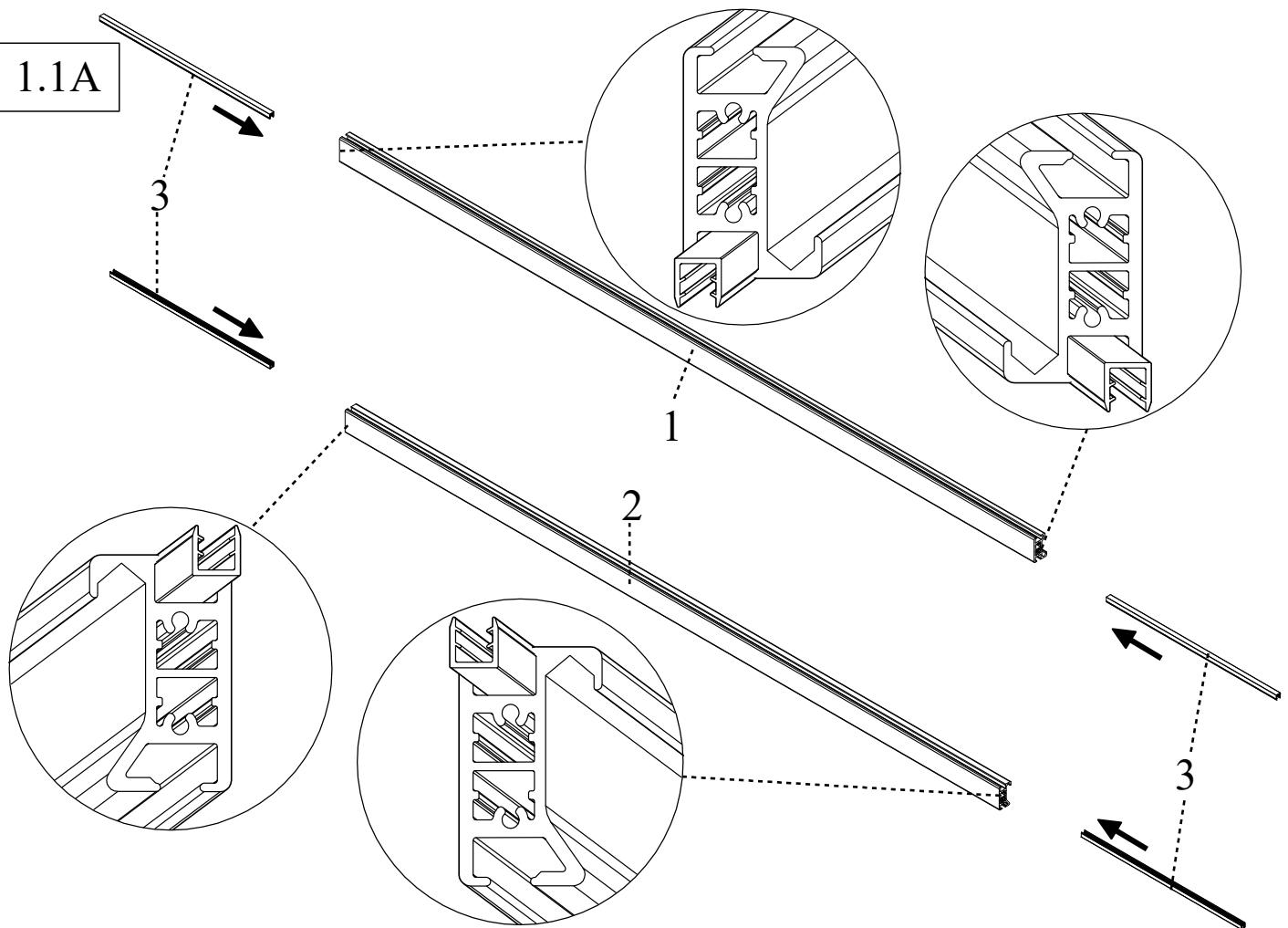
# STEP 1/3 A



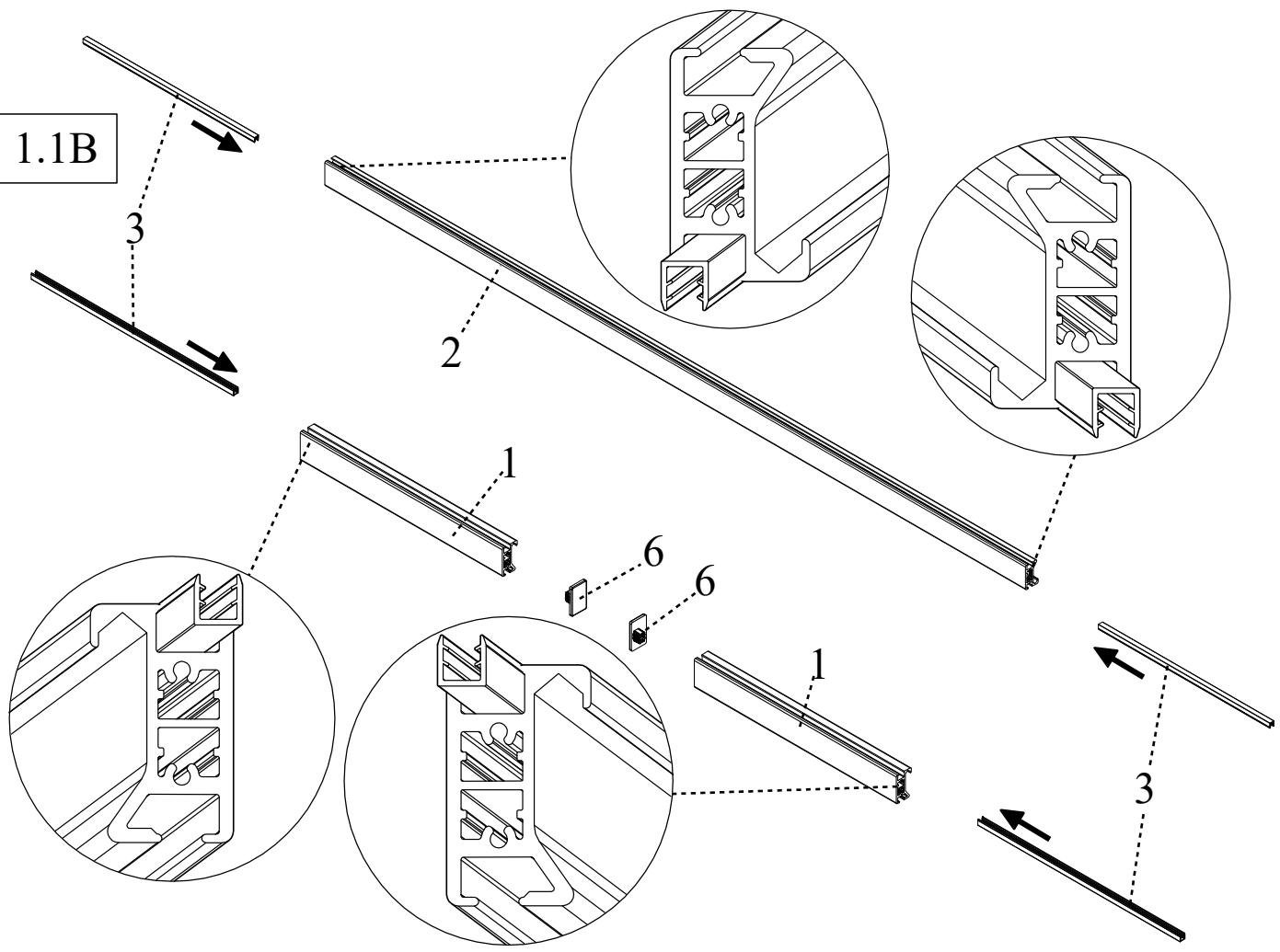
# STEP 1/3 B

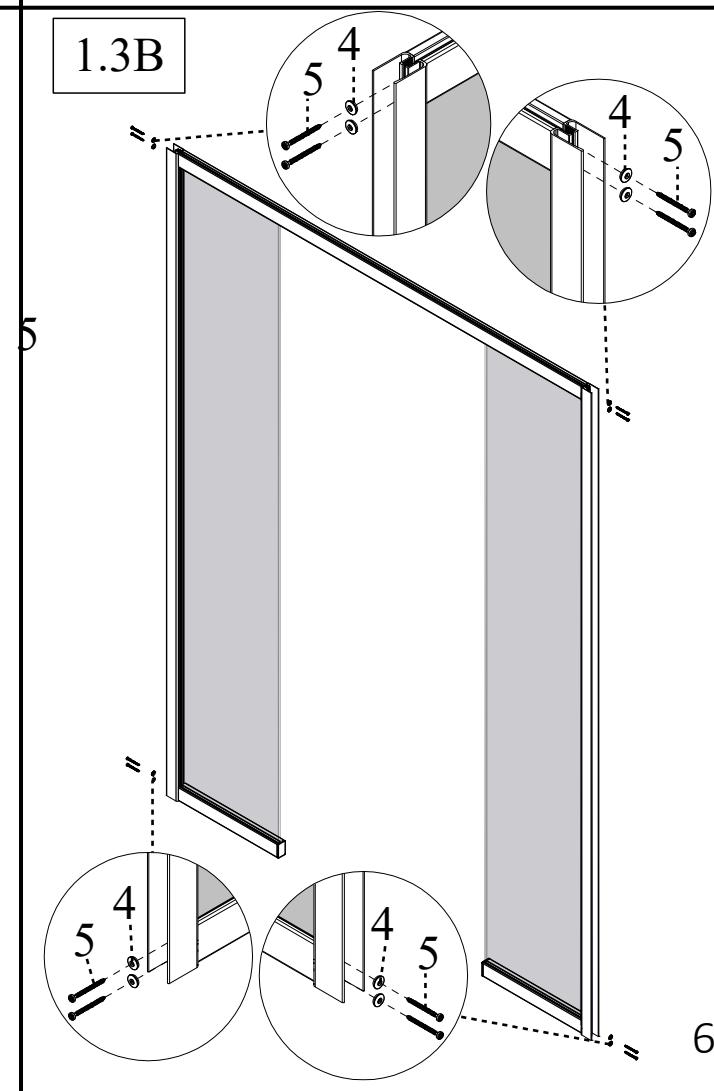
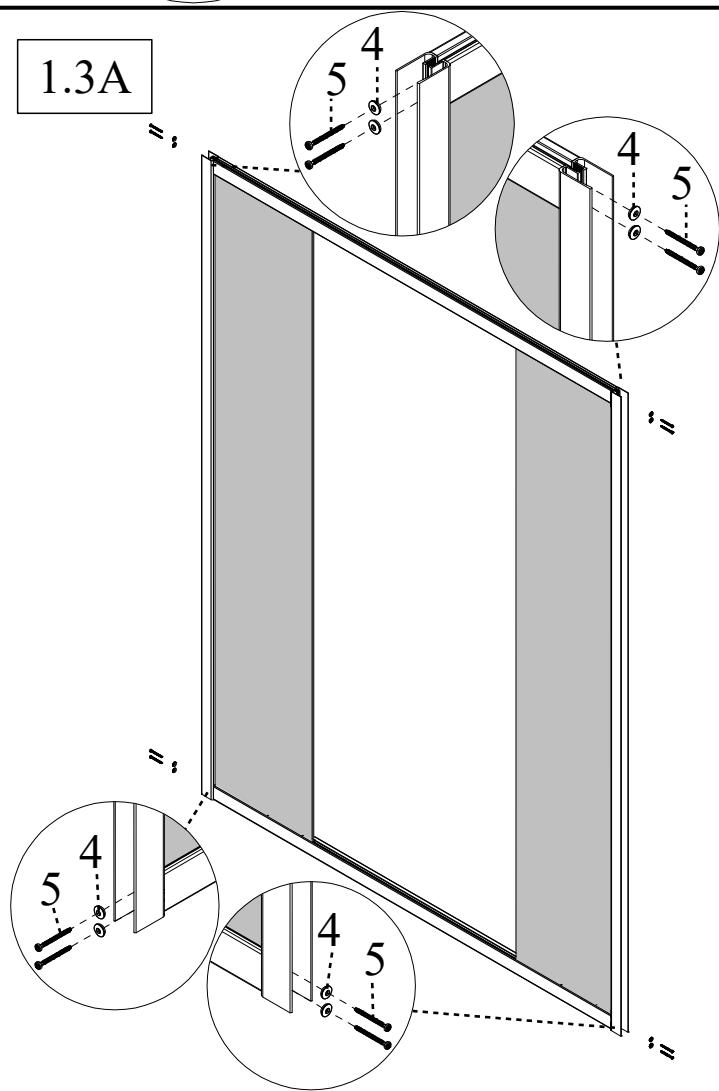
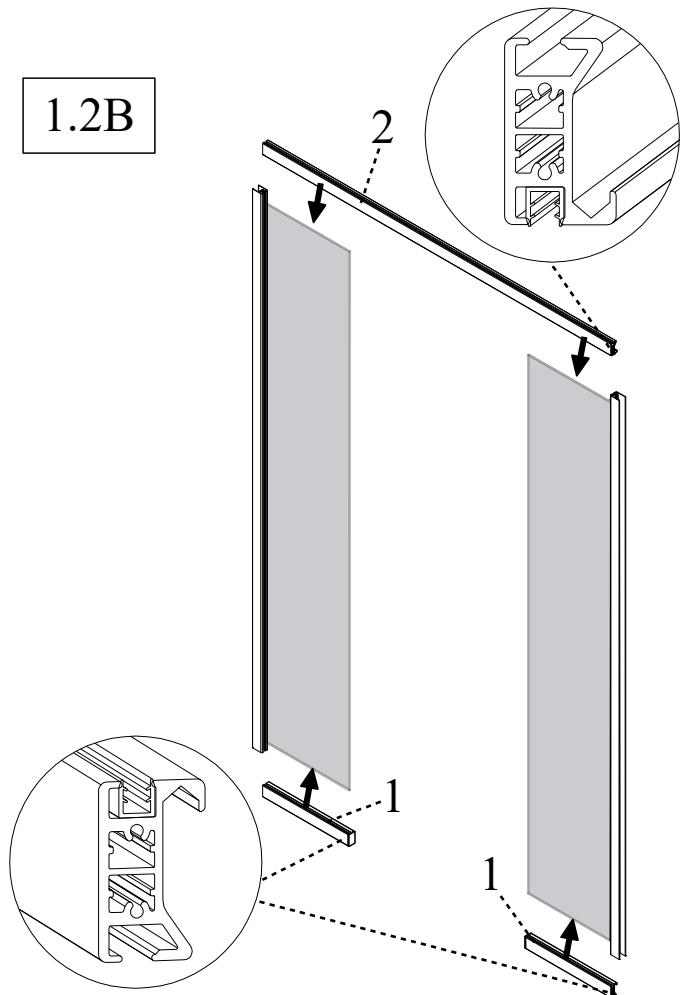
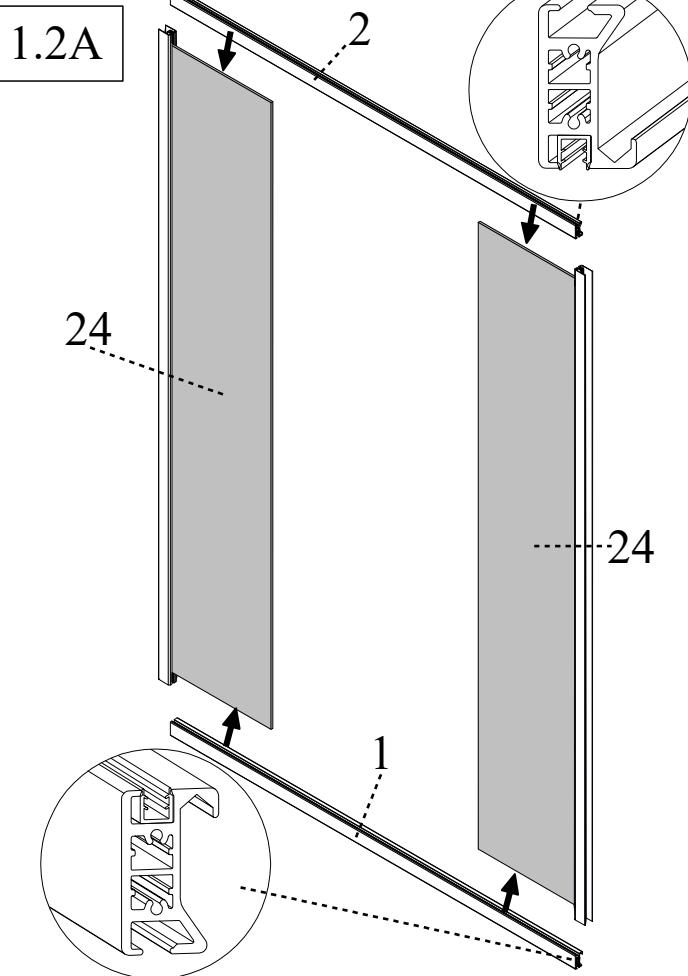


**1.1A**



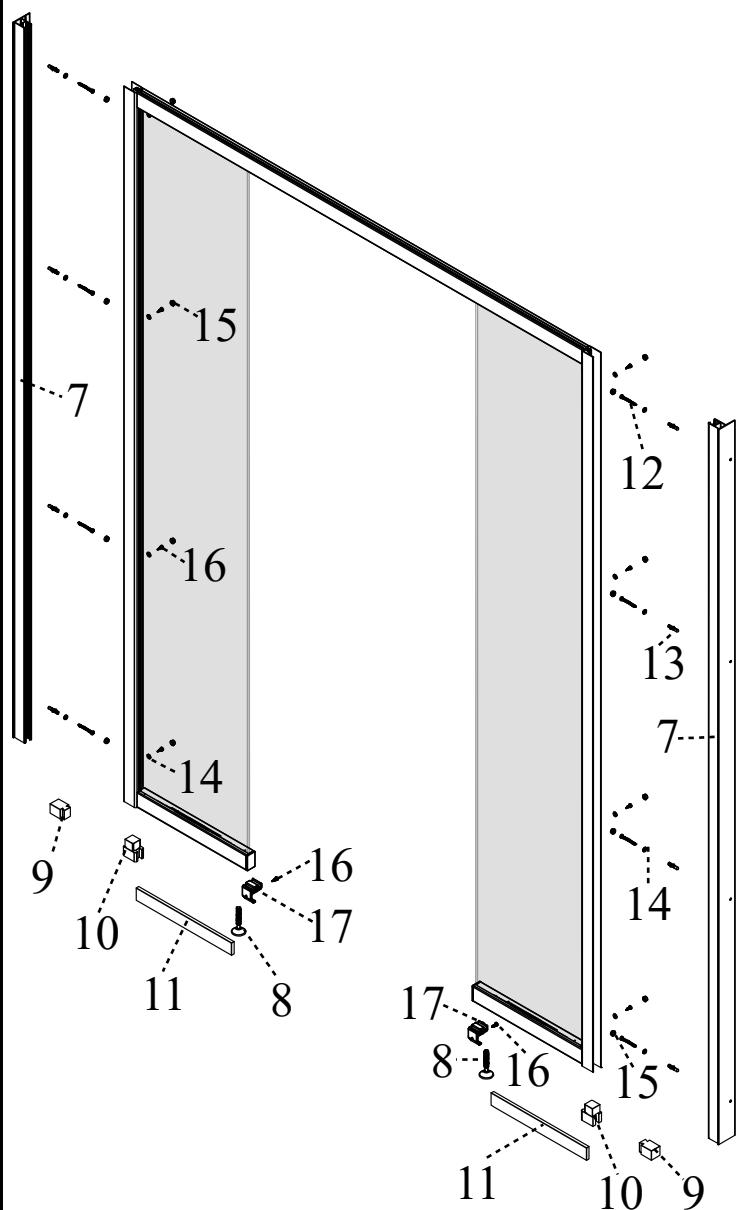
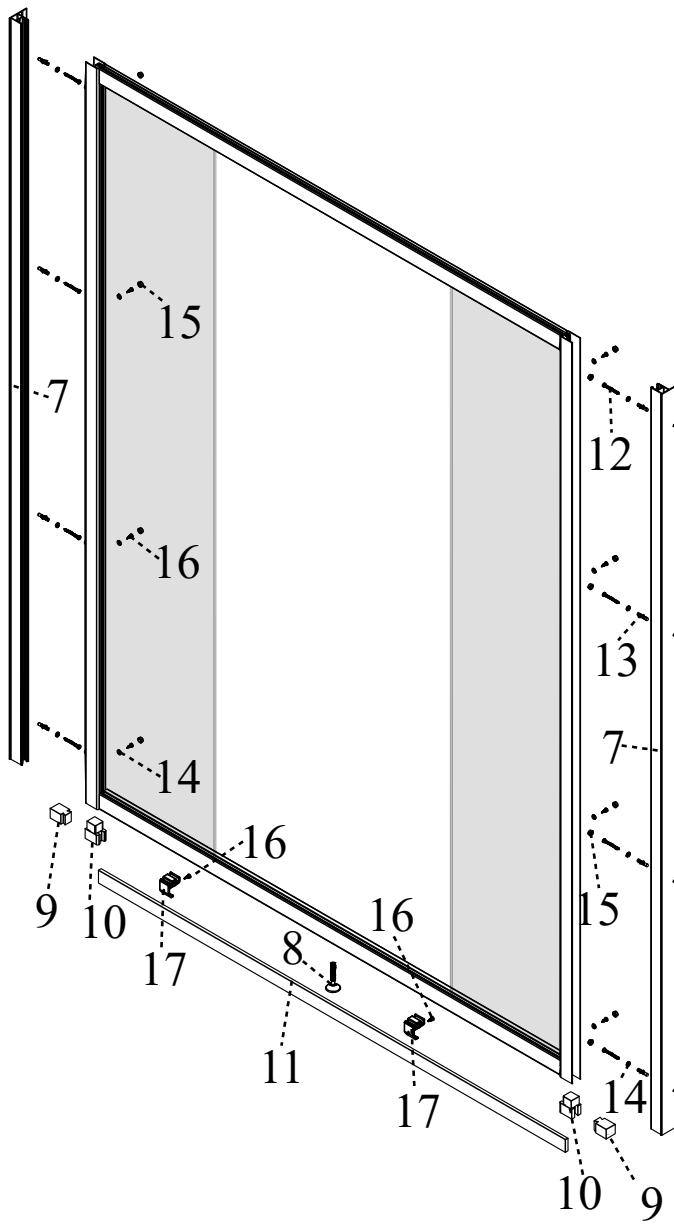
**1.1B**

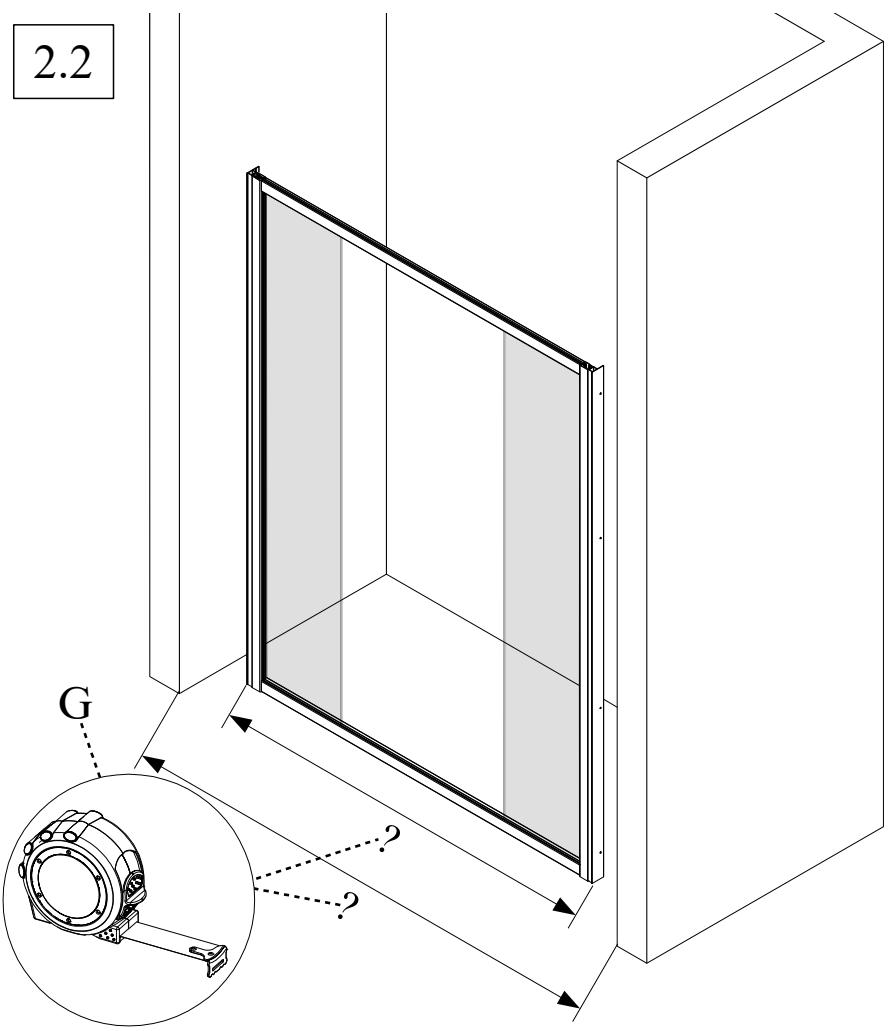
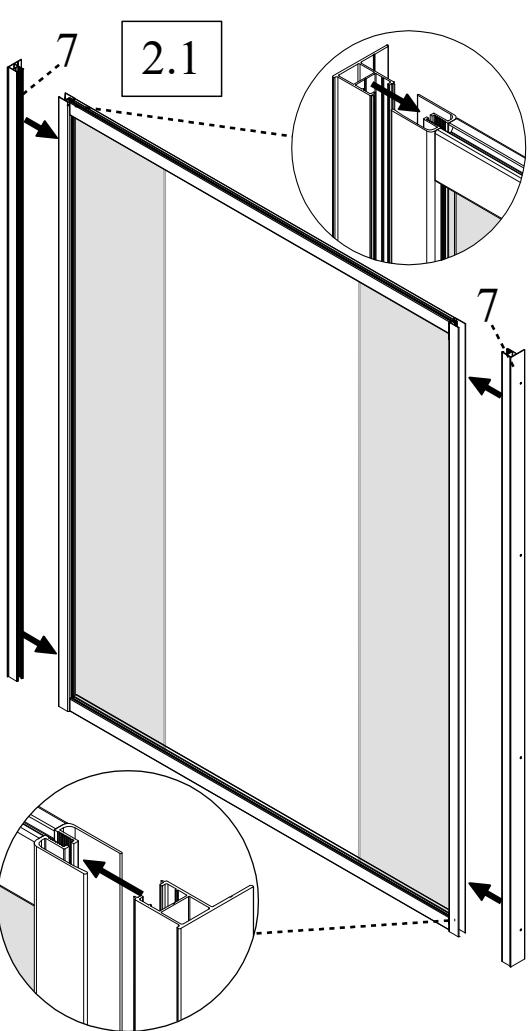




# STEP 2/3 A

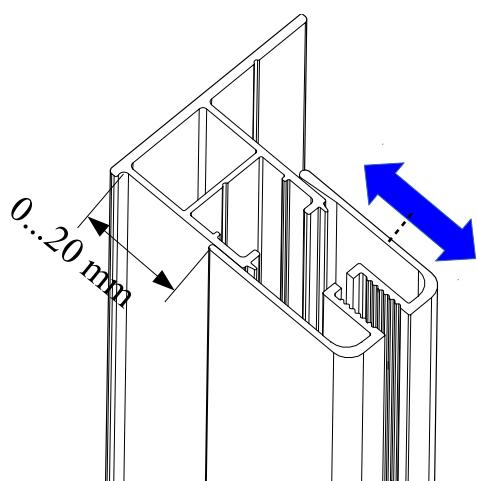
# STEP 2/3 B



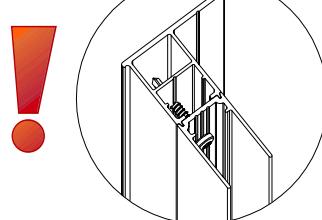
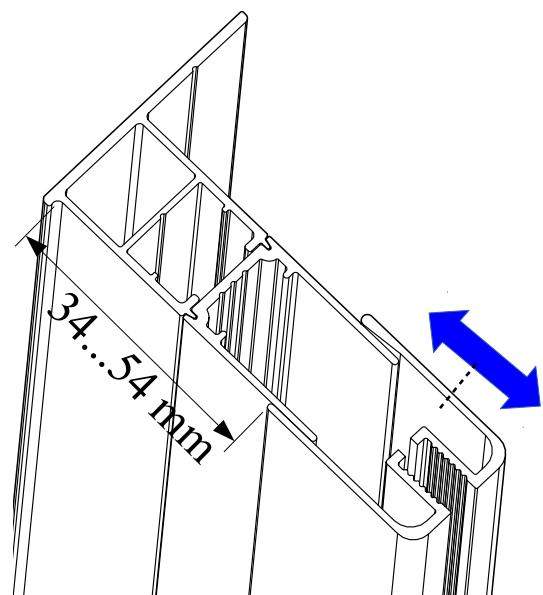


2.3

0 min...20 max

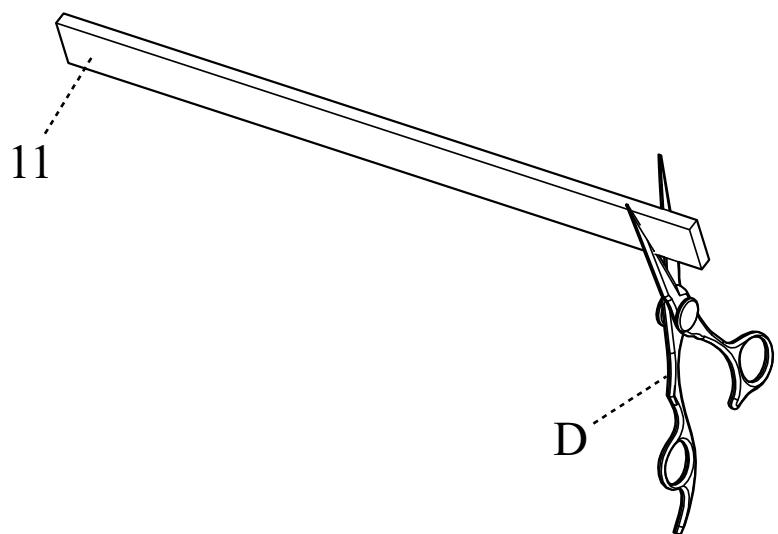


34 min...54 max

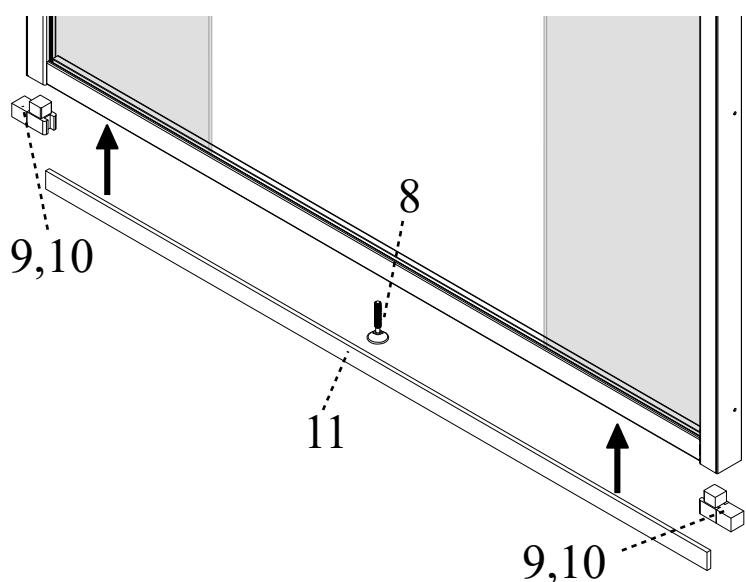


(EXTRA, Page 20-21)

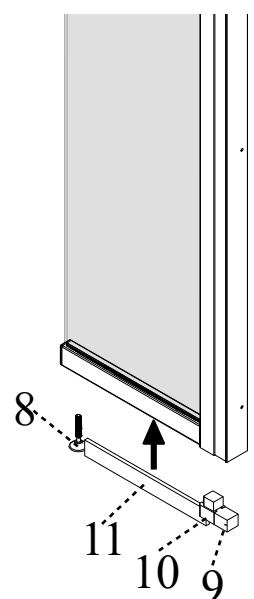
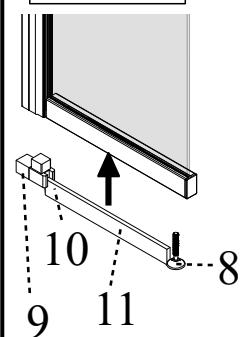
2.4



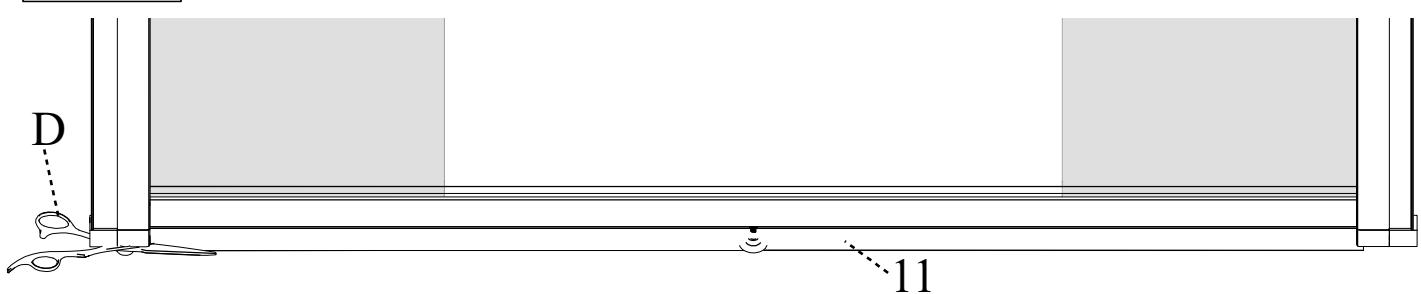
2.5A



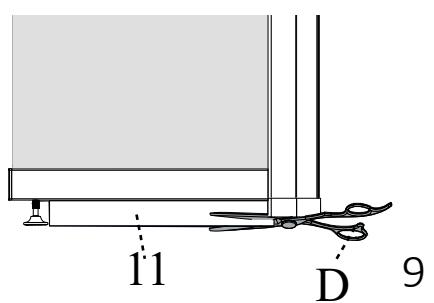
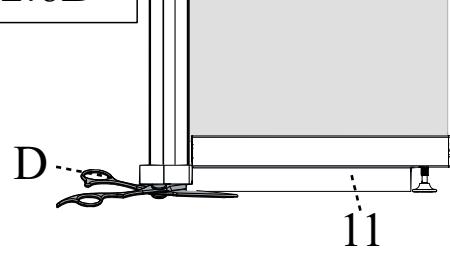
2.5B



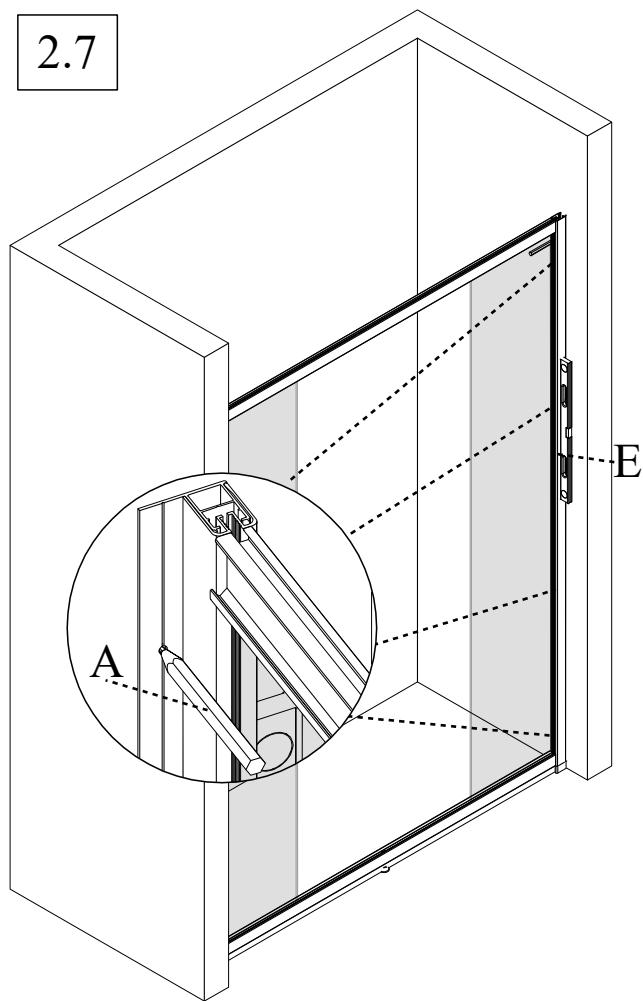
2.6A



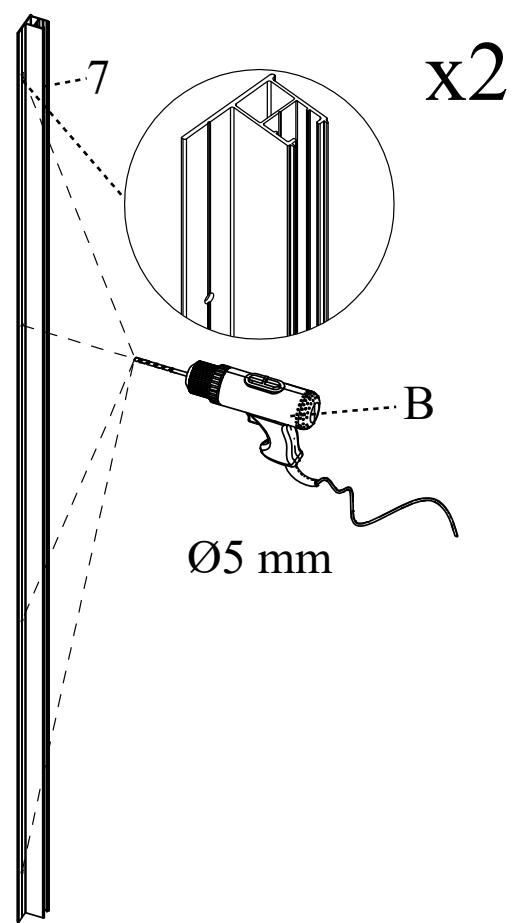
2.6B



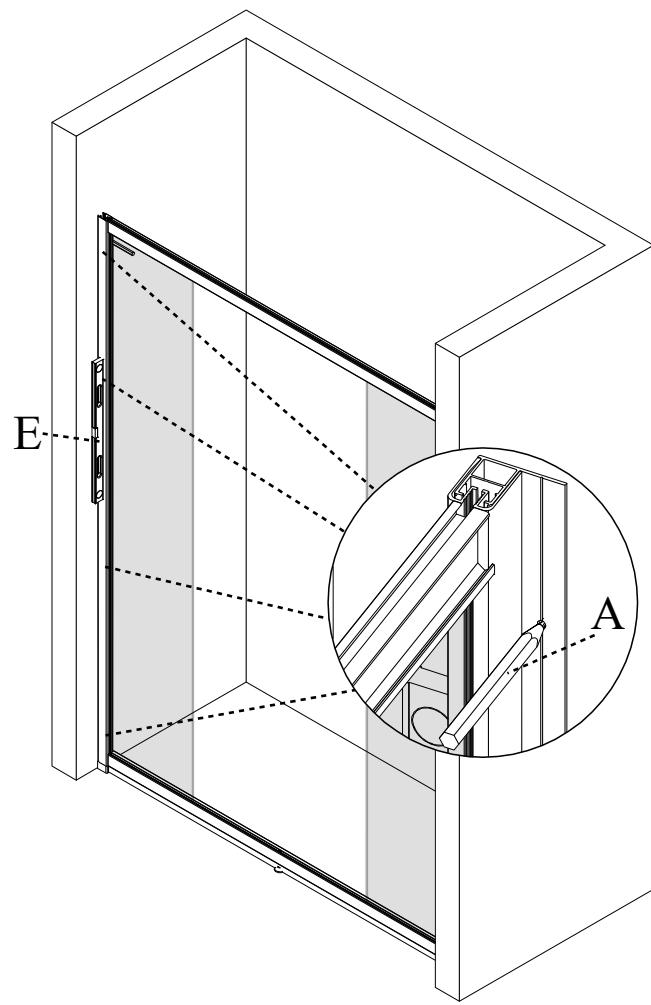
2.7



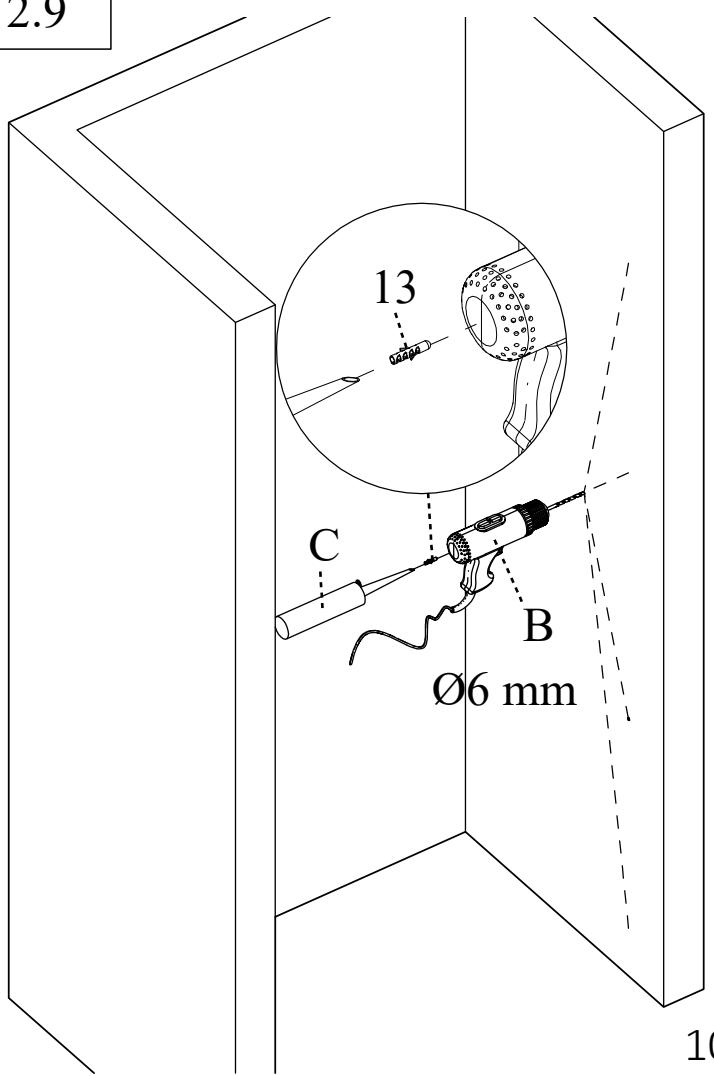
2.8



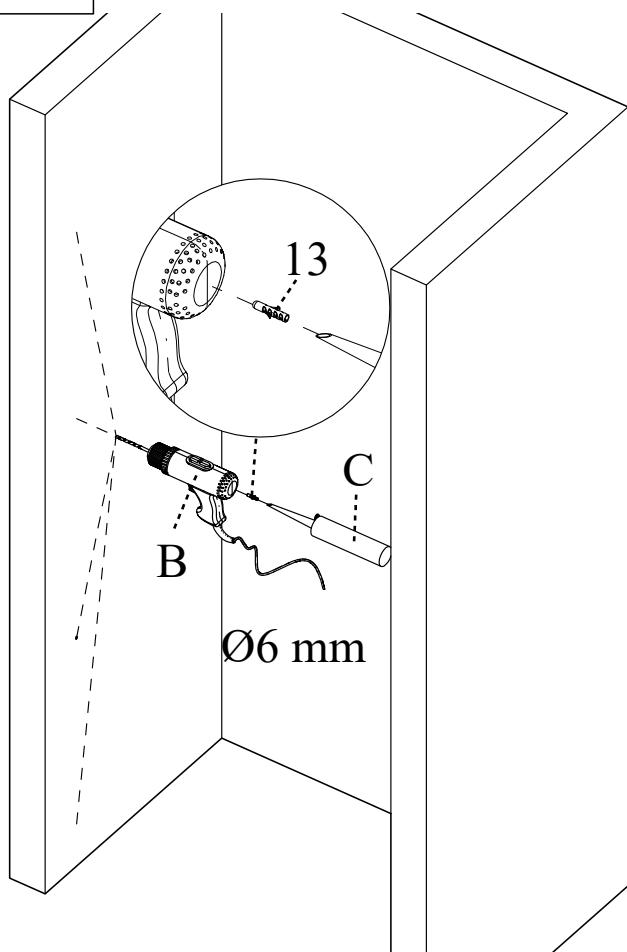
2.9



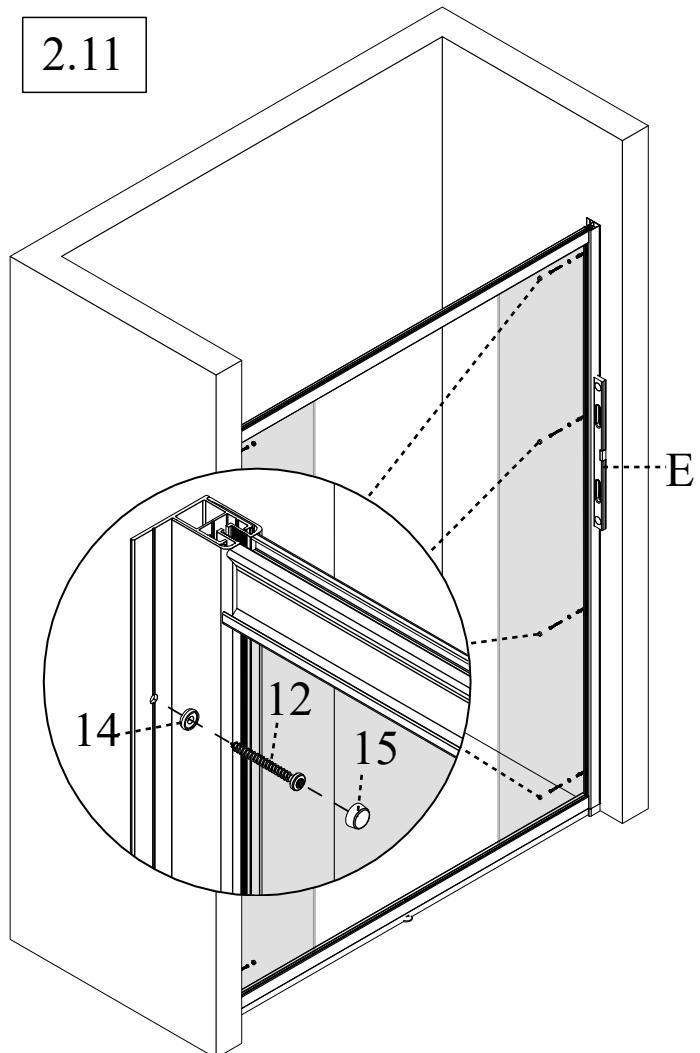
2.9



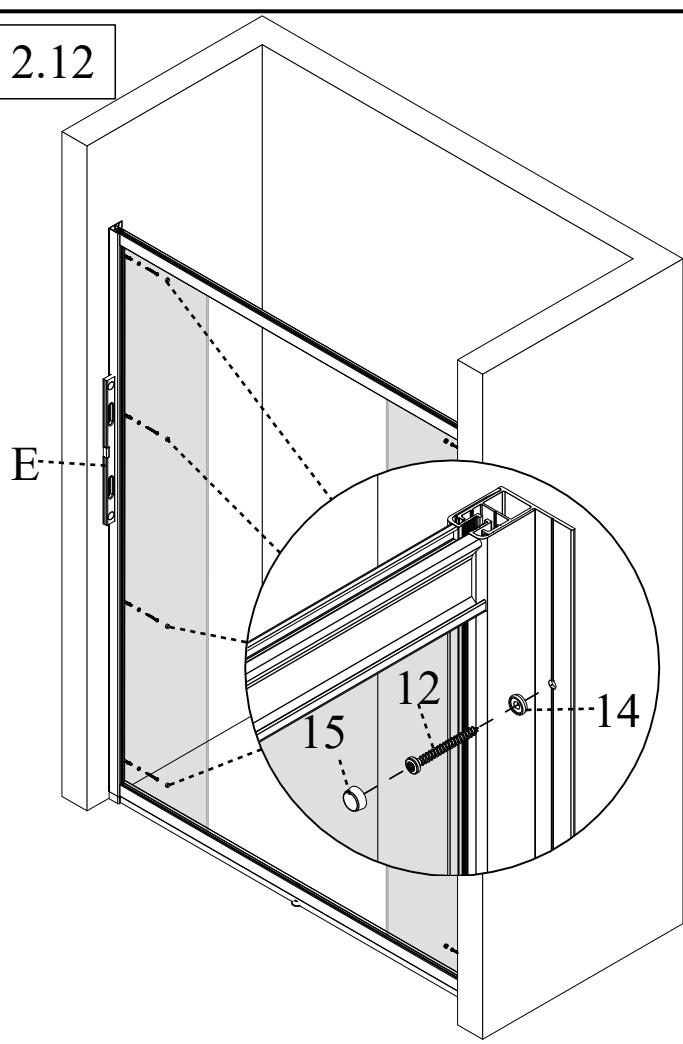
2.10



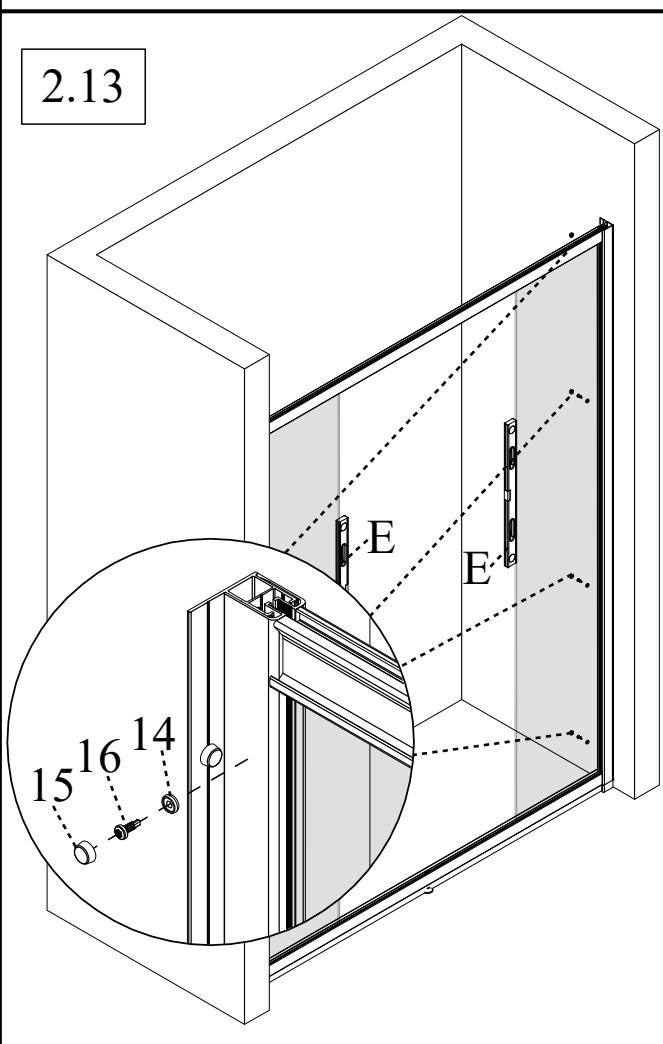
2.11



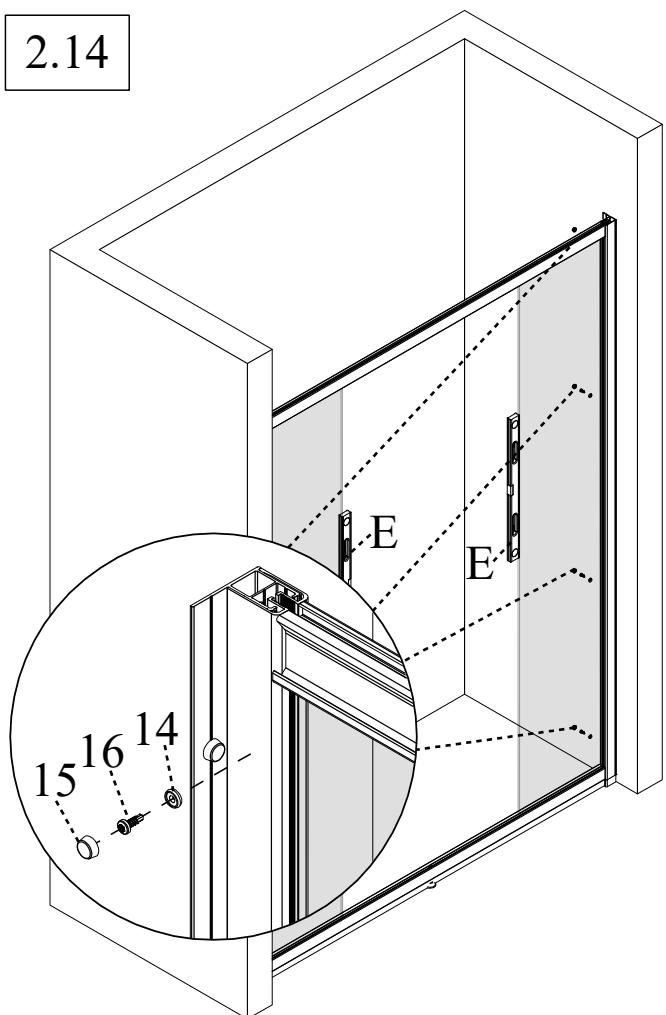
2.12



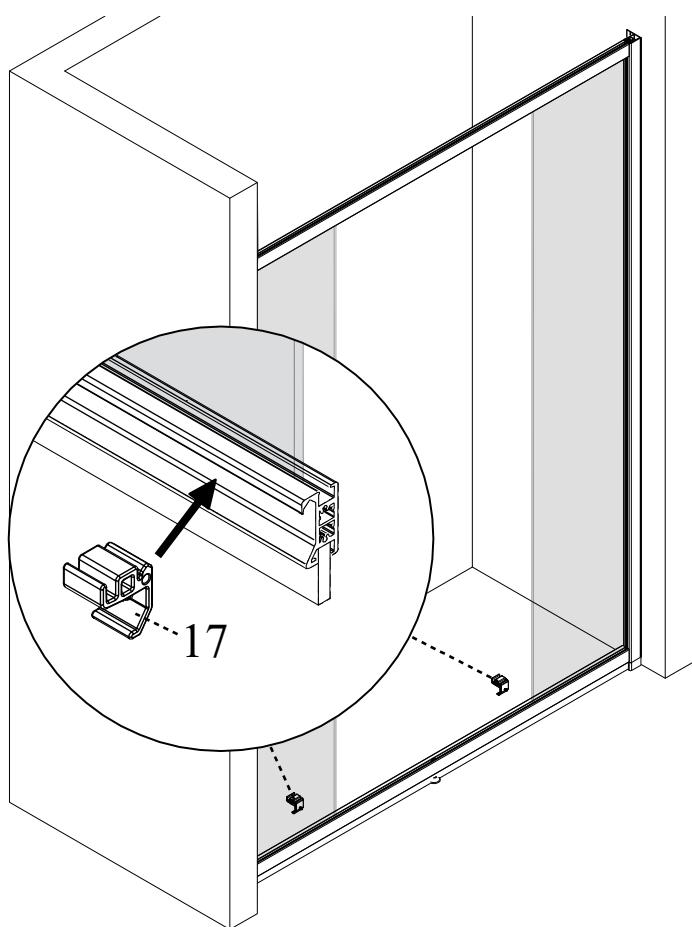
2.13



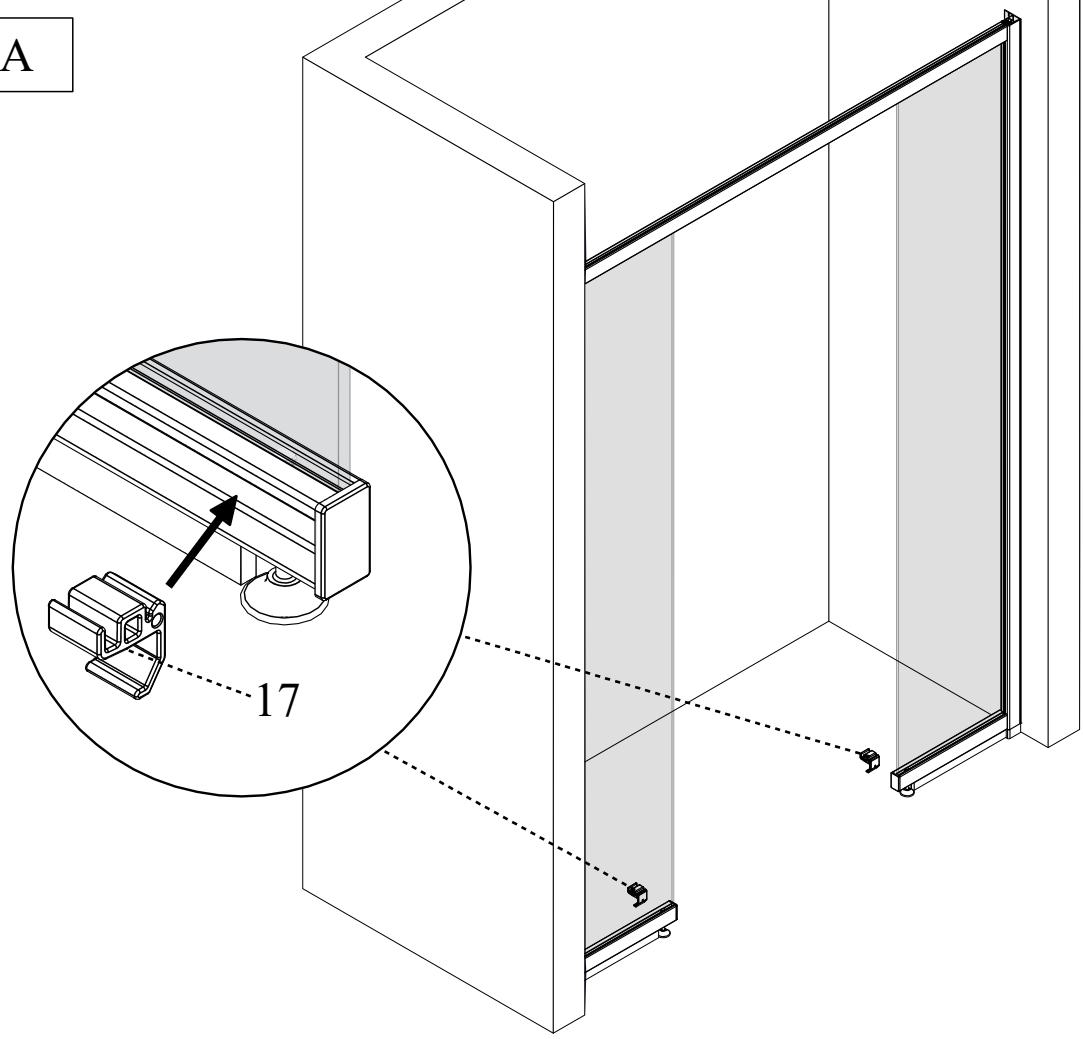
2.14



2.15A

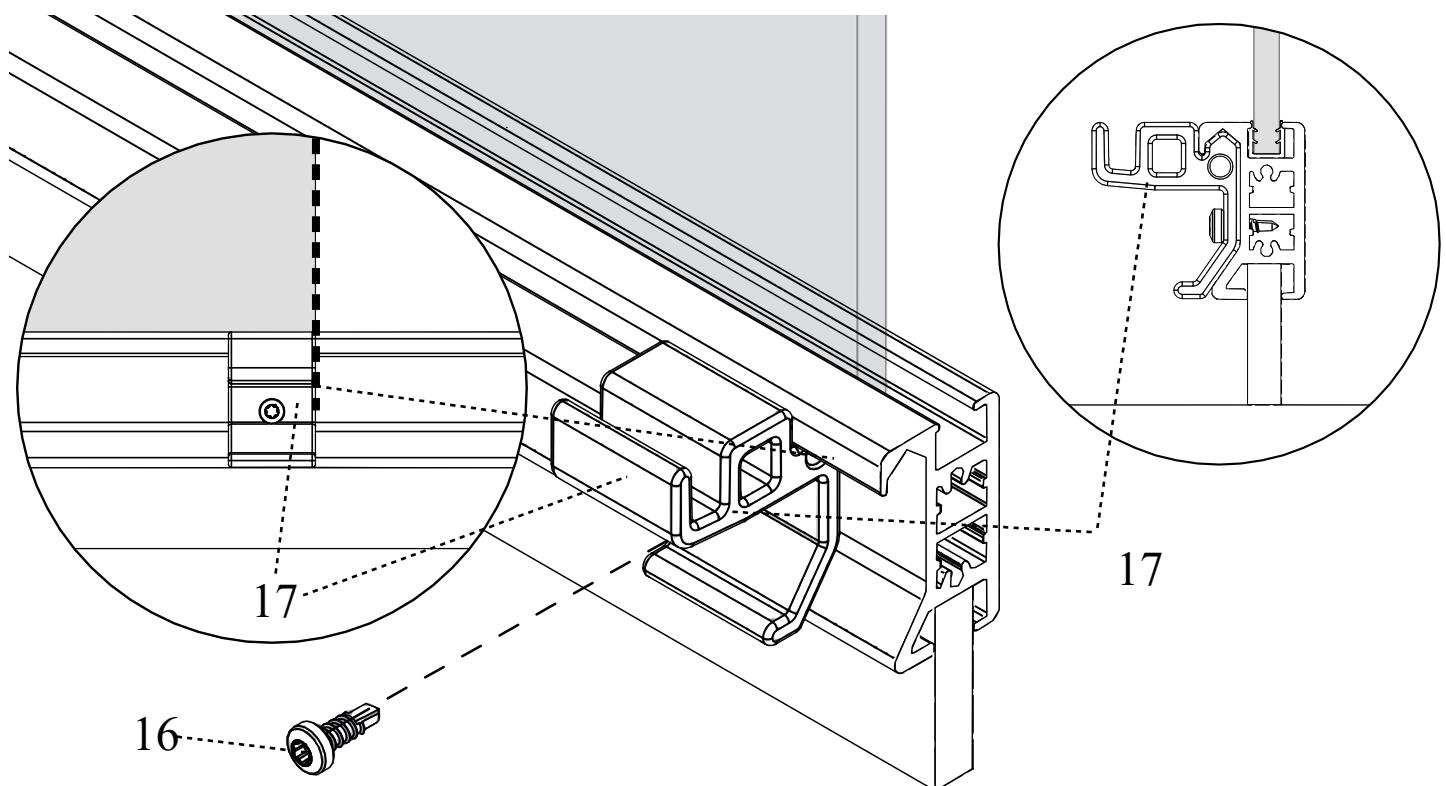


2.15A



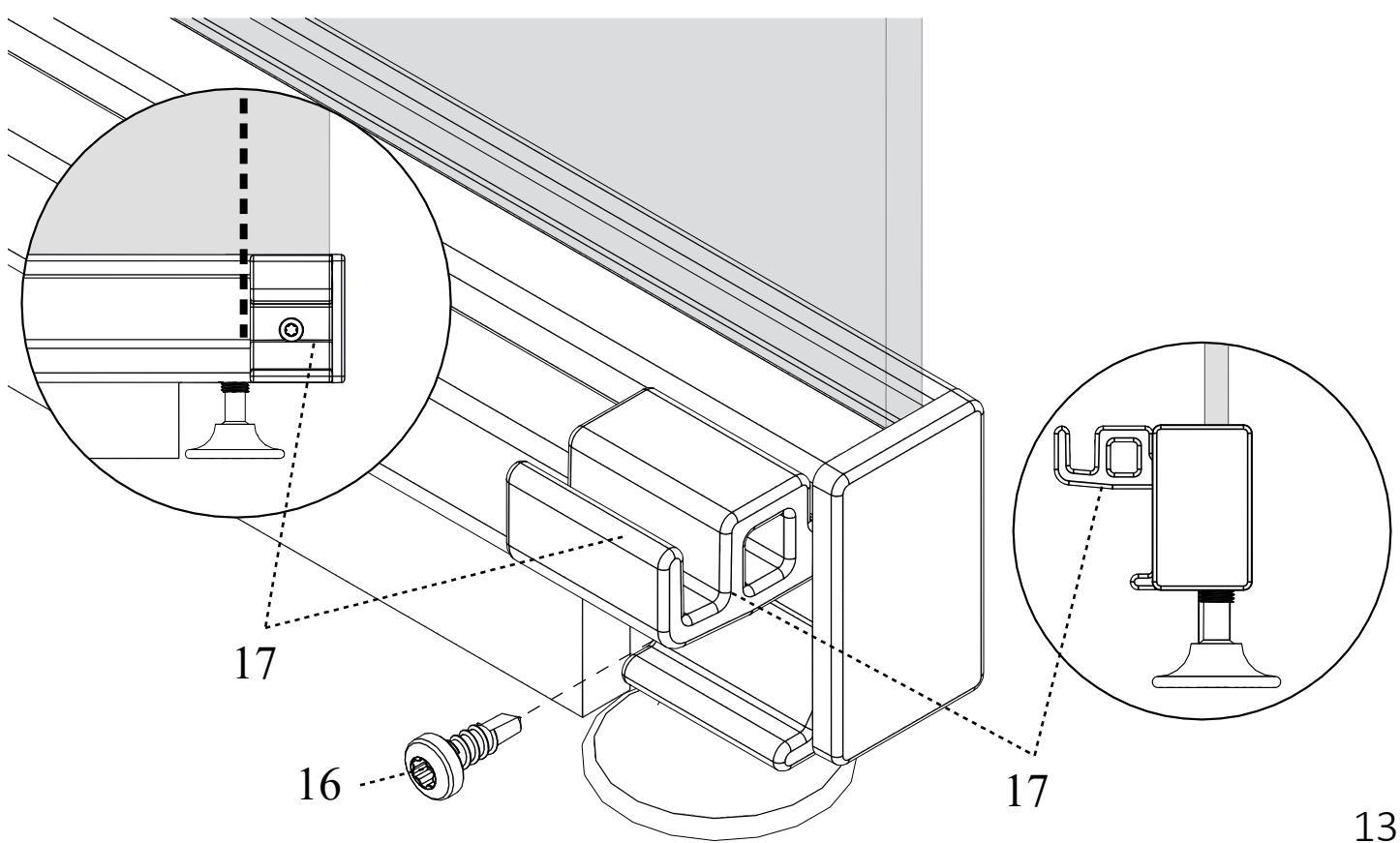
2.16A

x2

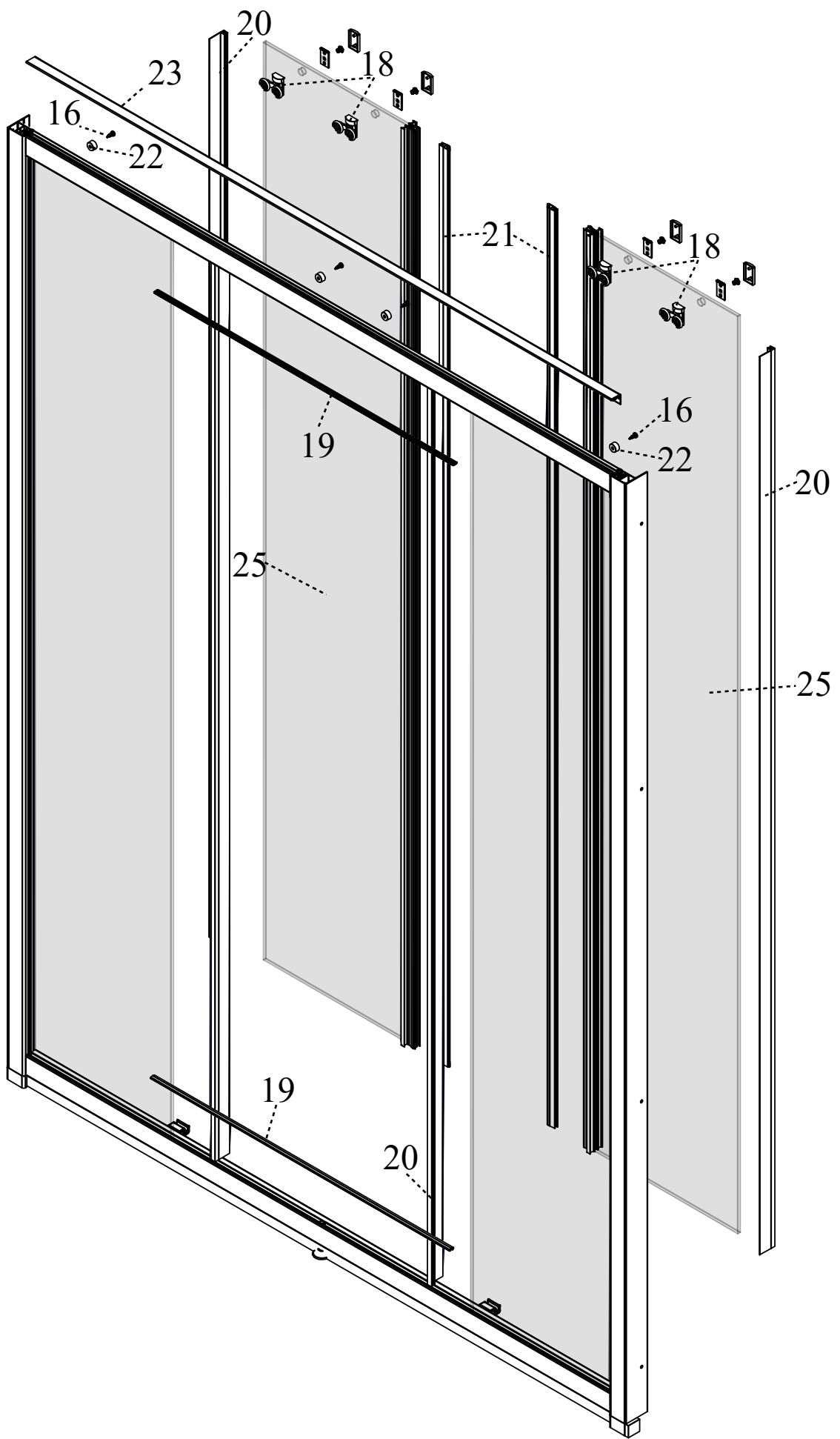


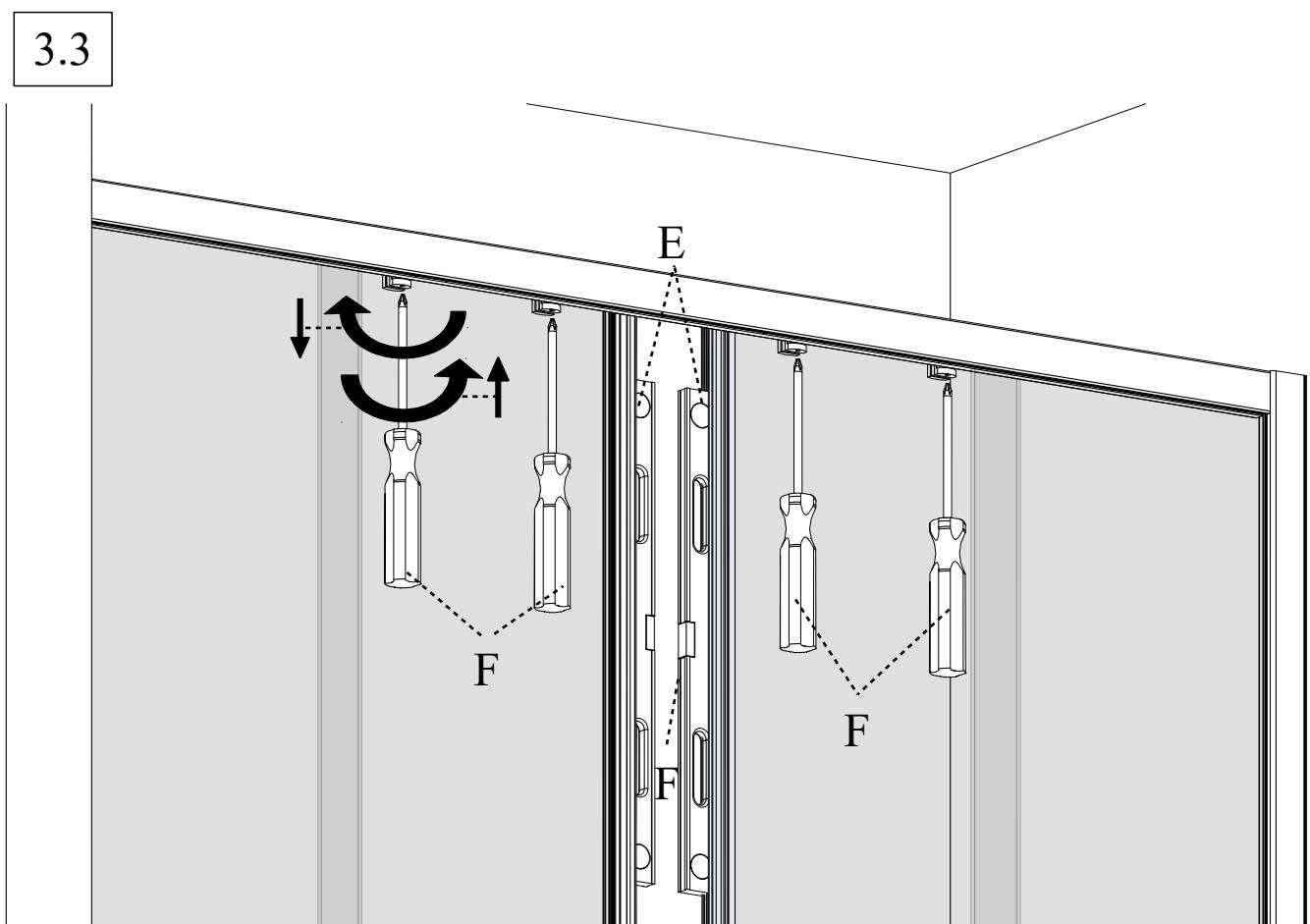
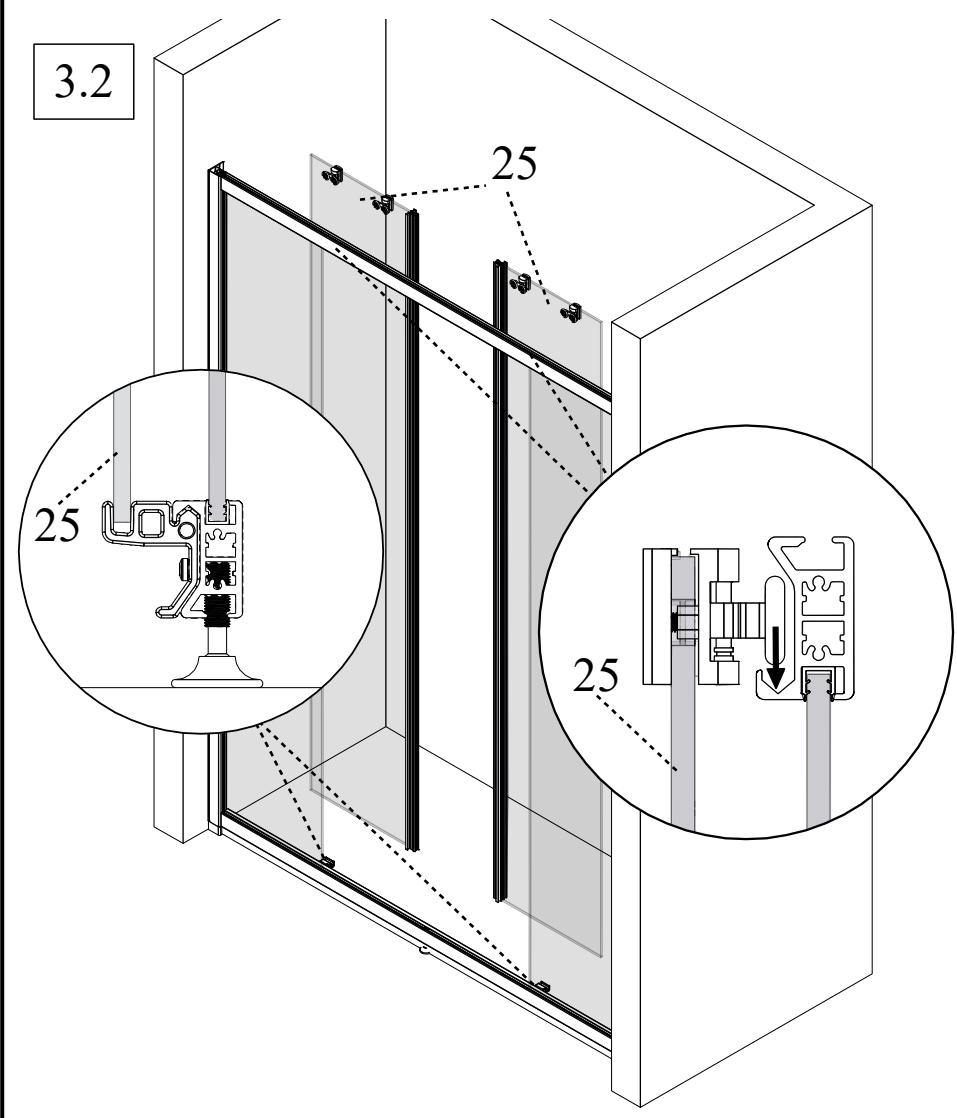
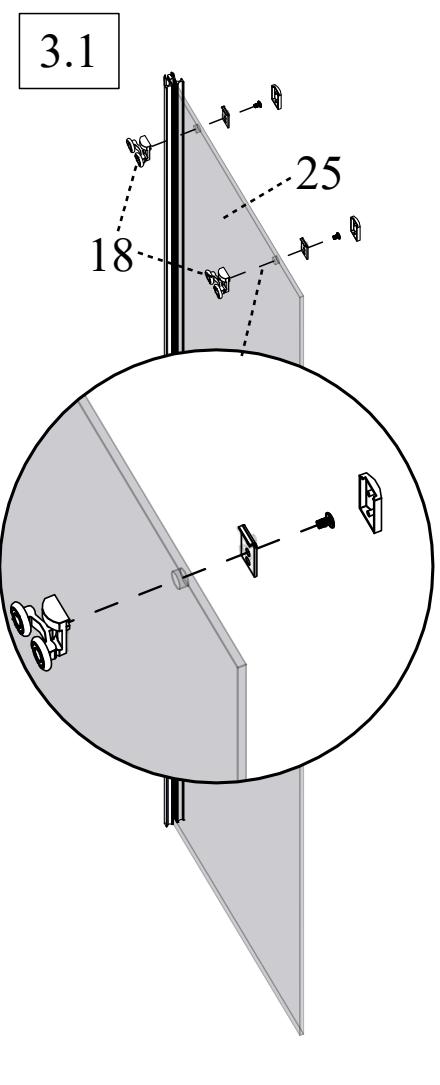
2.16B

x2

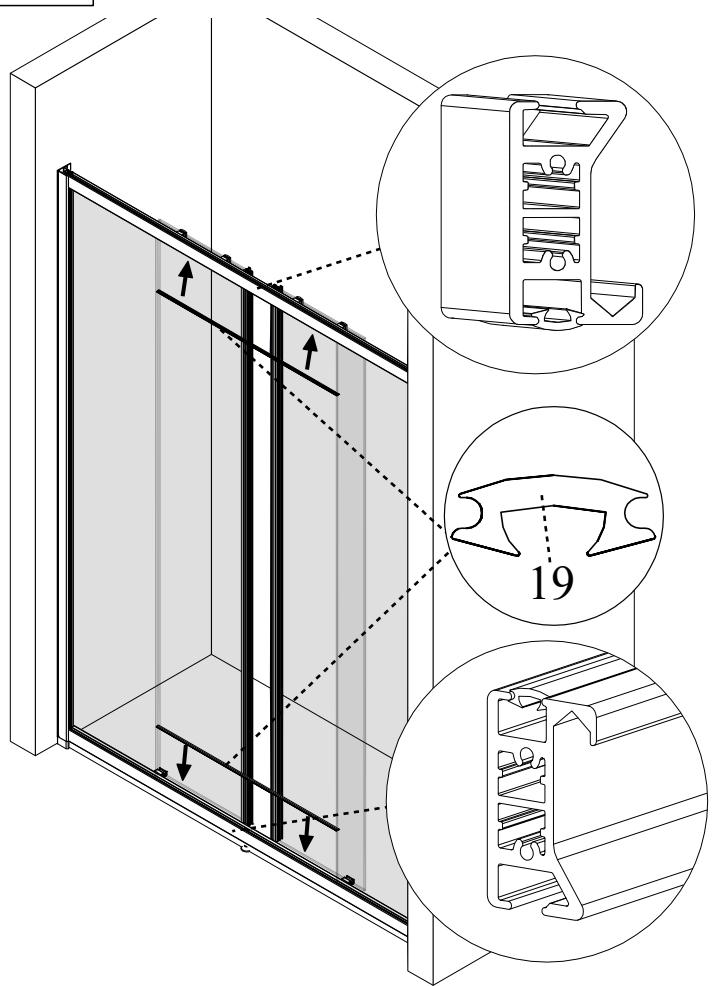


# STEP 3/3

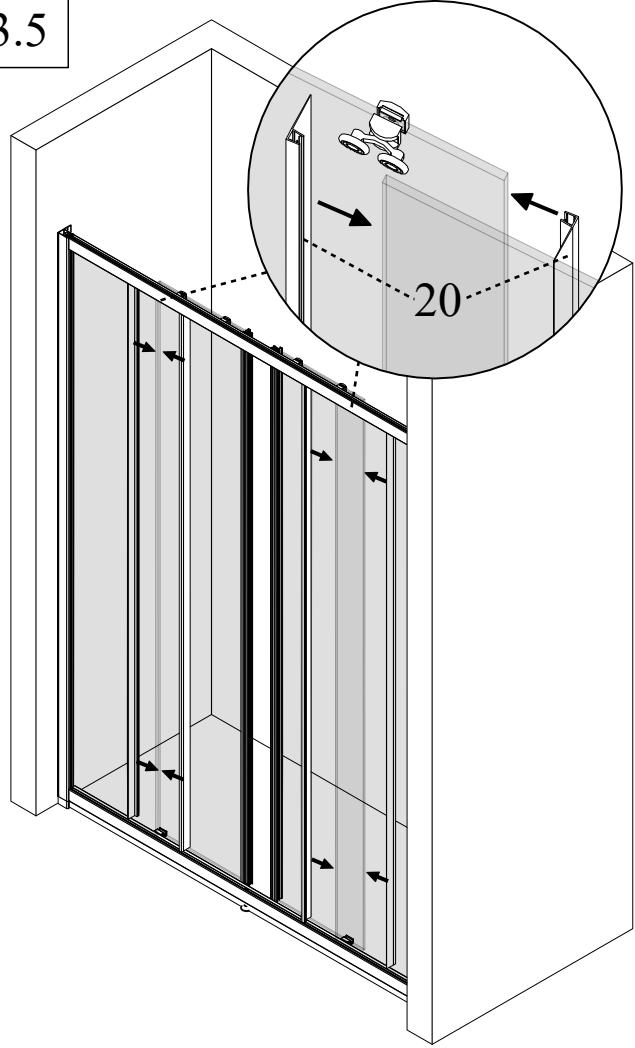




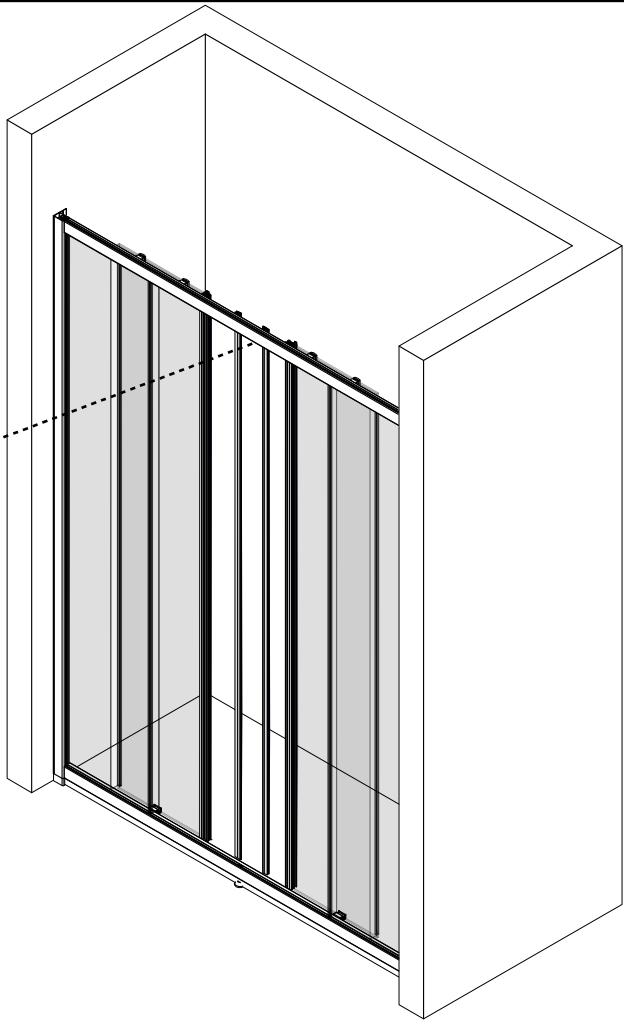
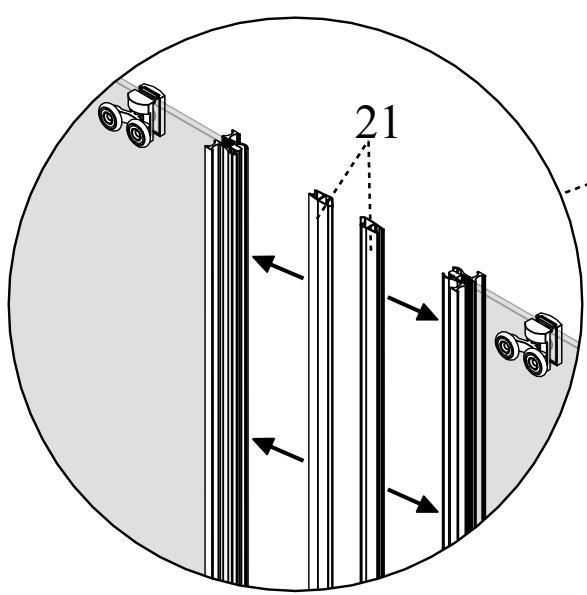
3.4



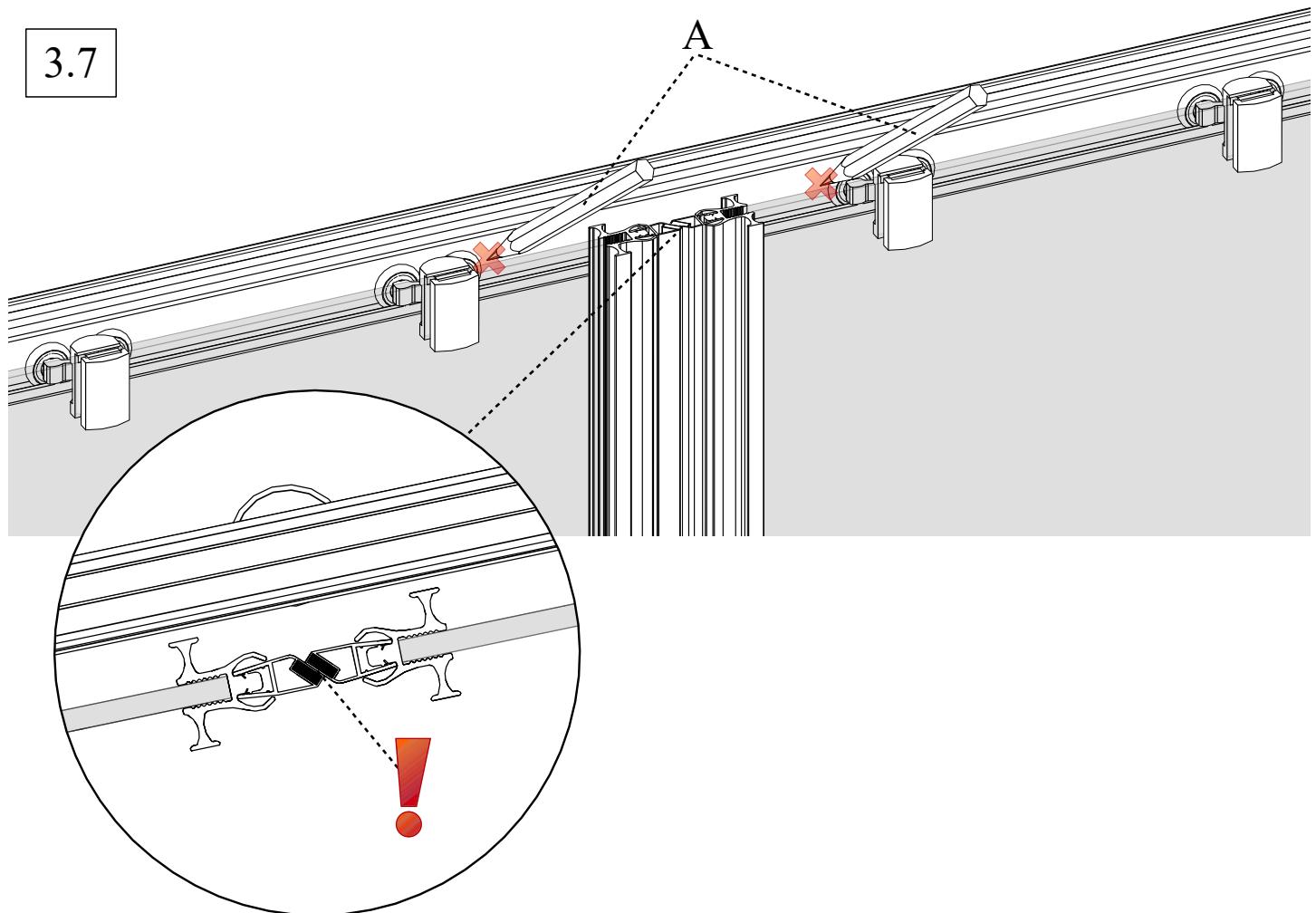
3.5



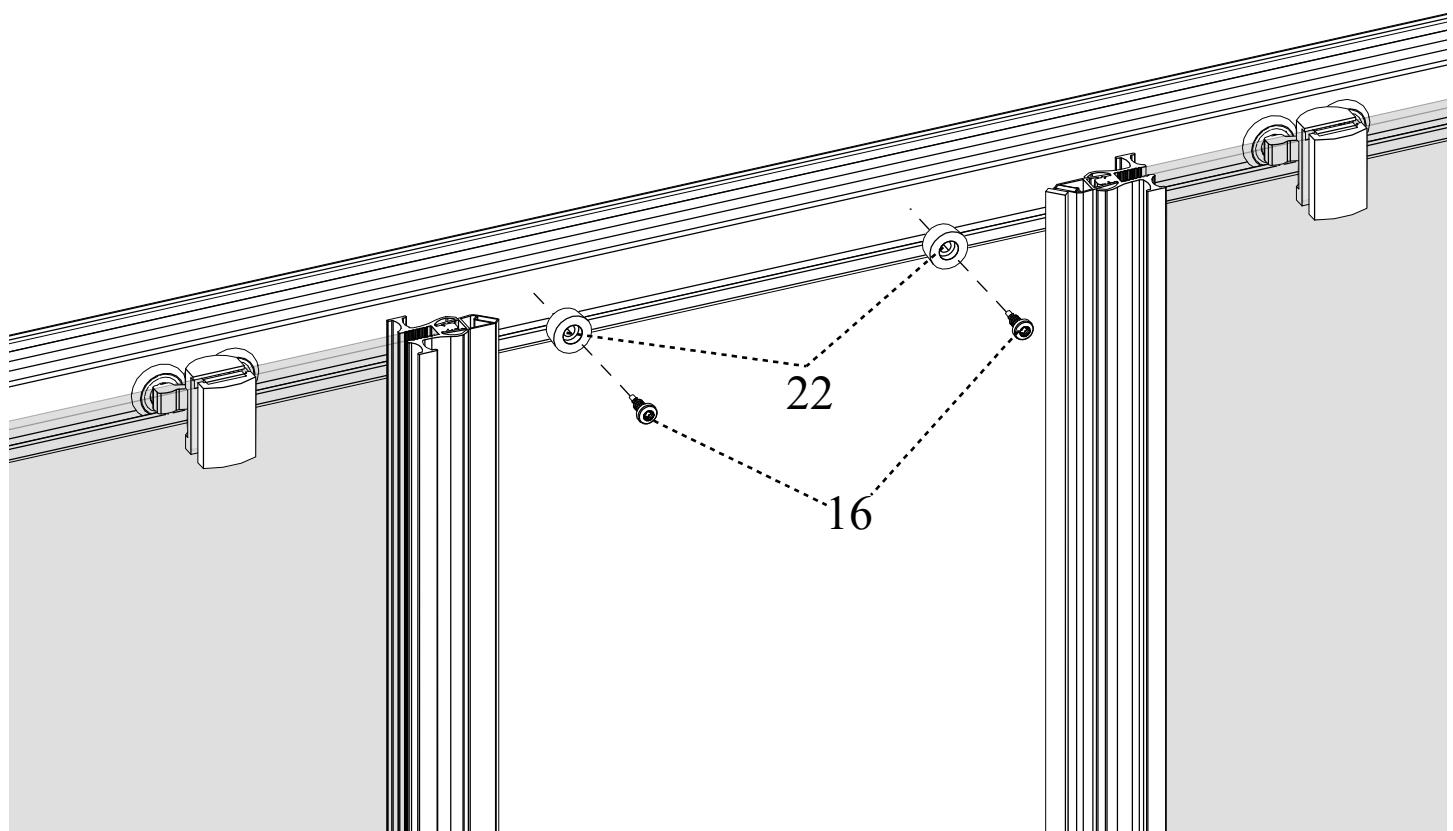
3.6



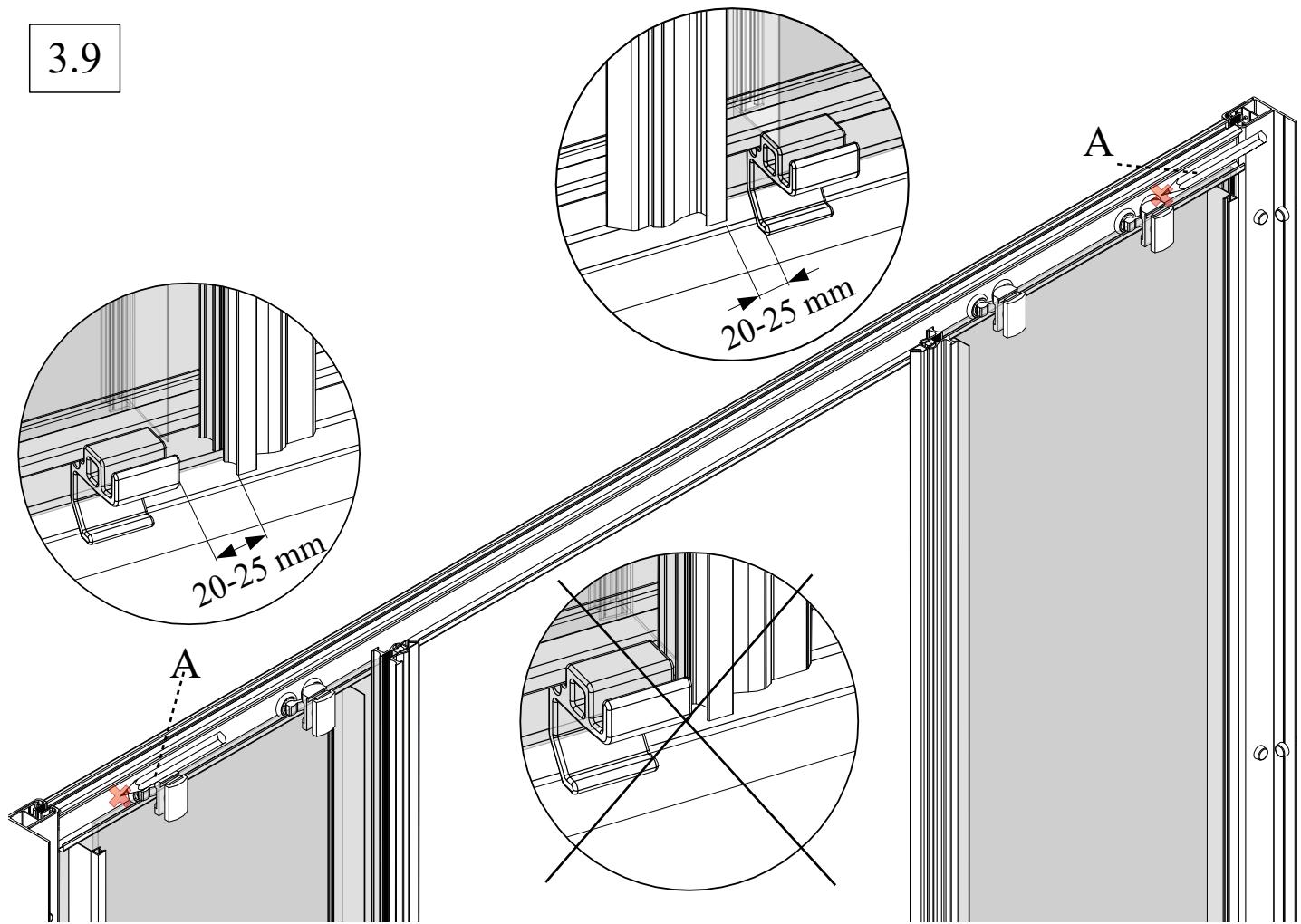
3.7



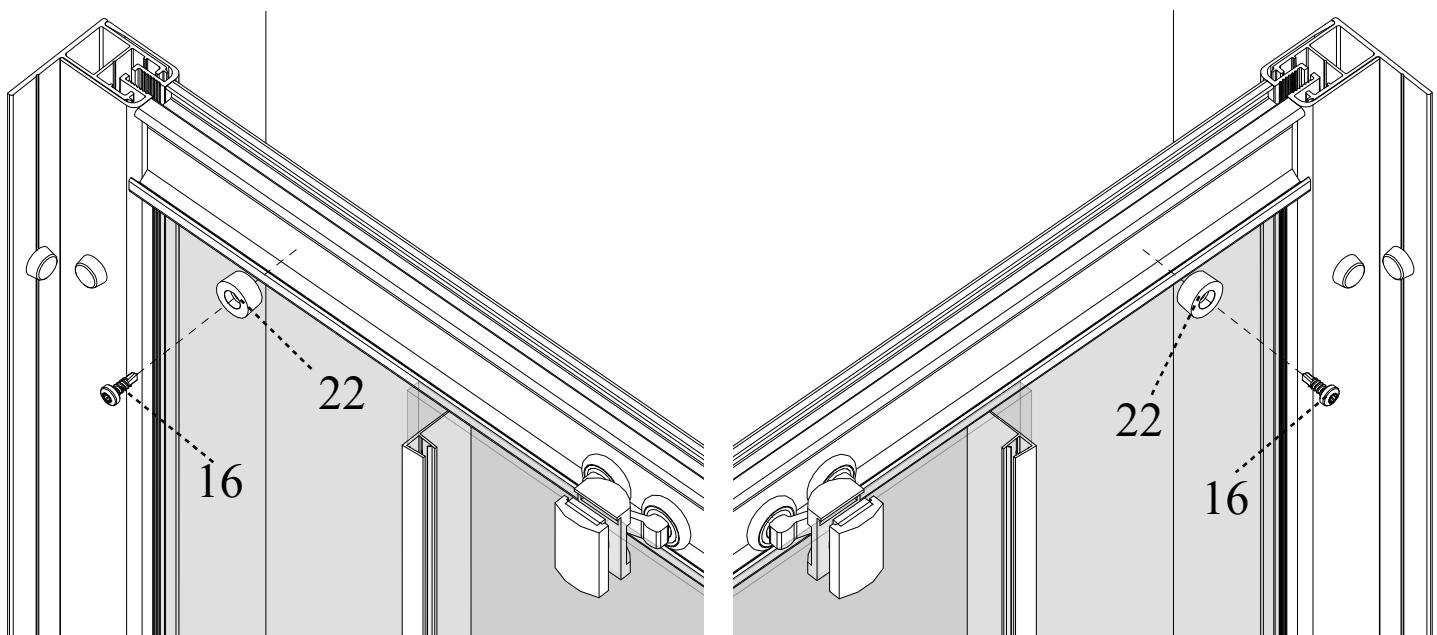
3.8



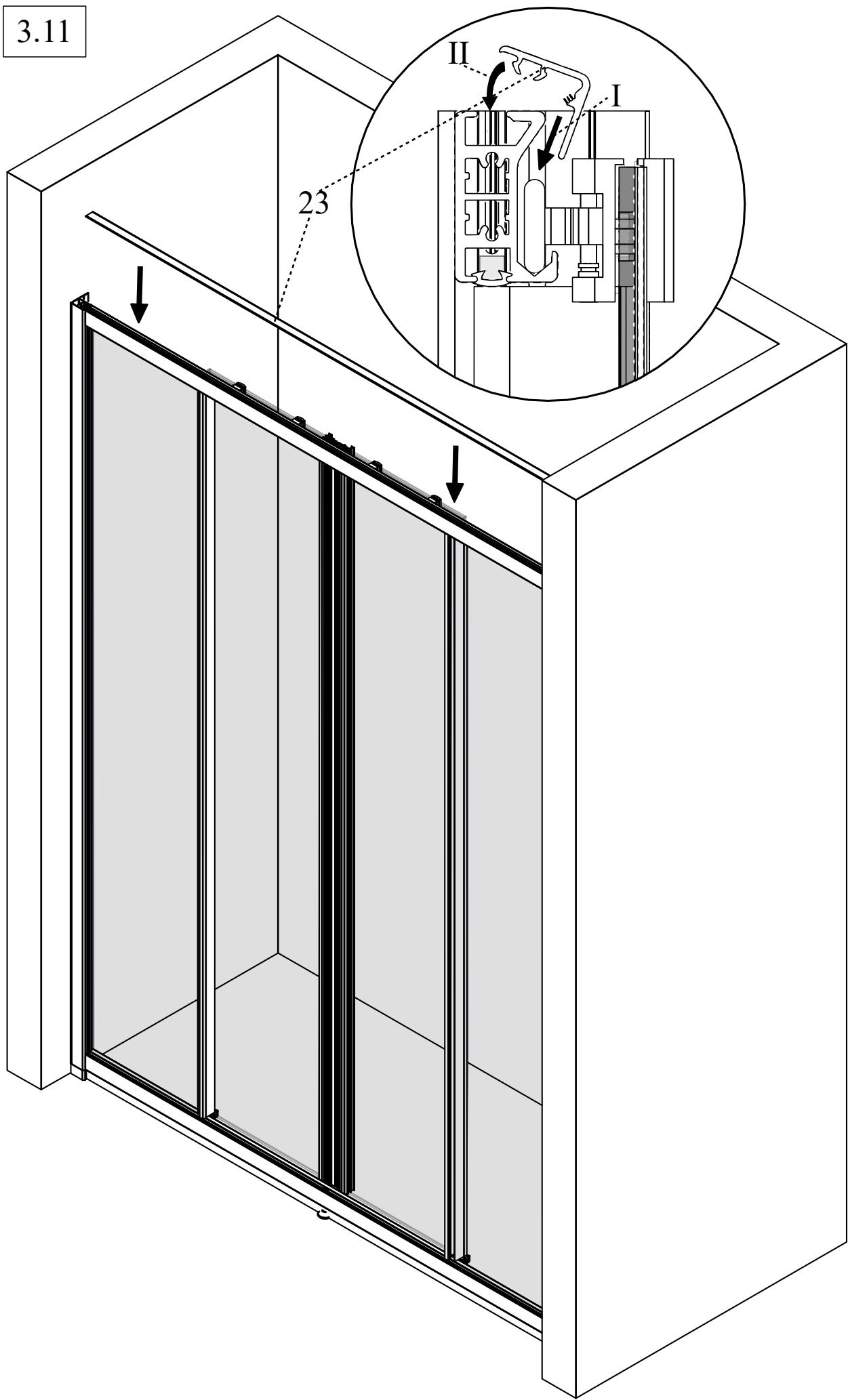
3.9



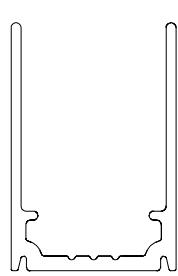
3.10



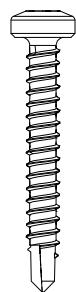
3.11



## 4. EXTRA



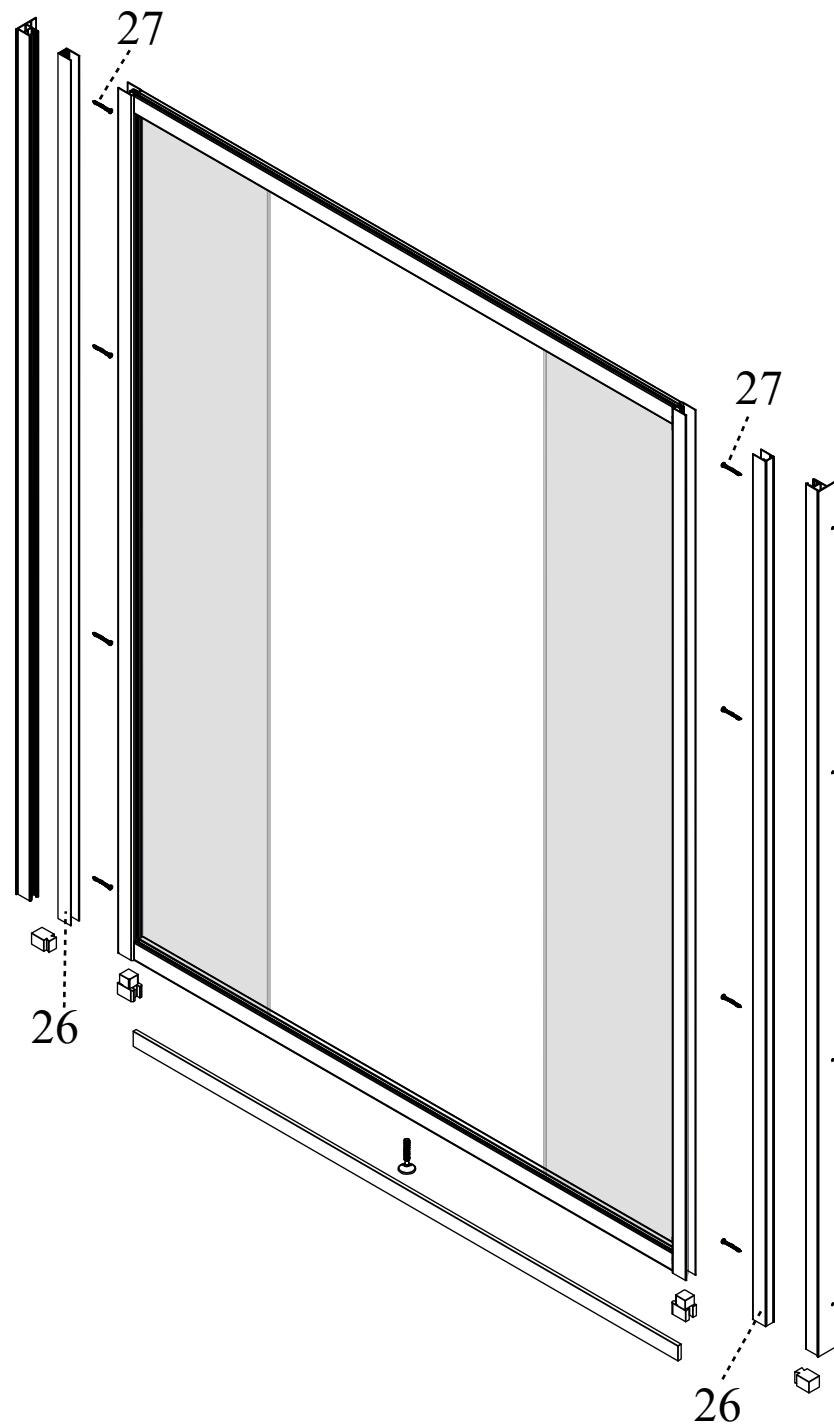
26. x1-2



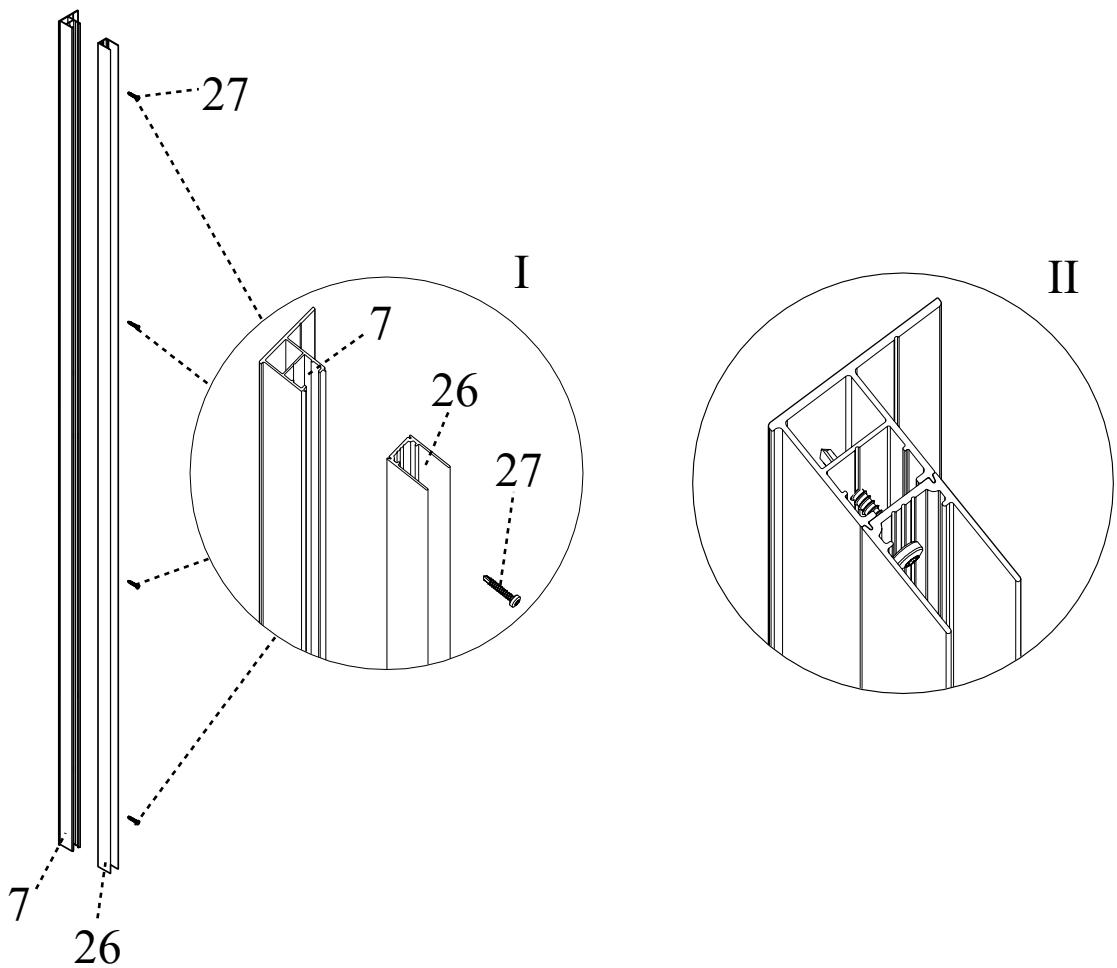
4/83 84RLM

27. 4.2x32 mm

x4-8



4.1



4.2

